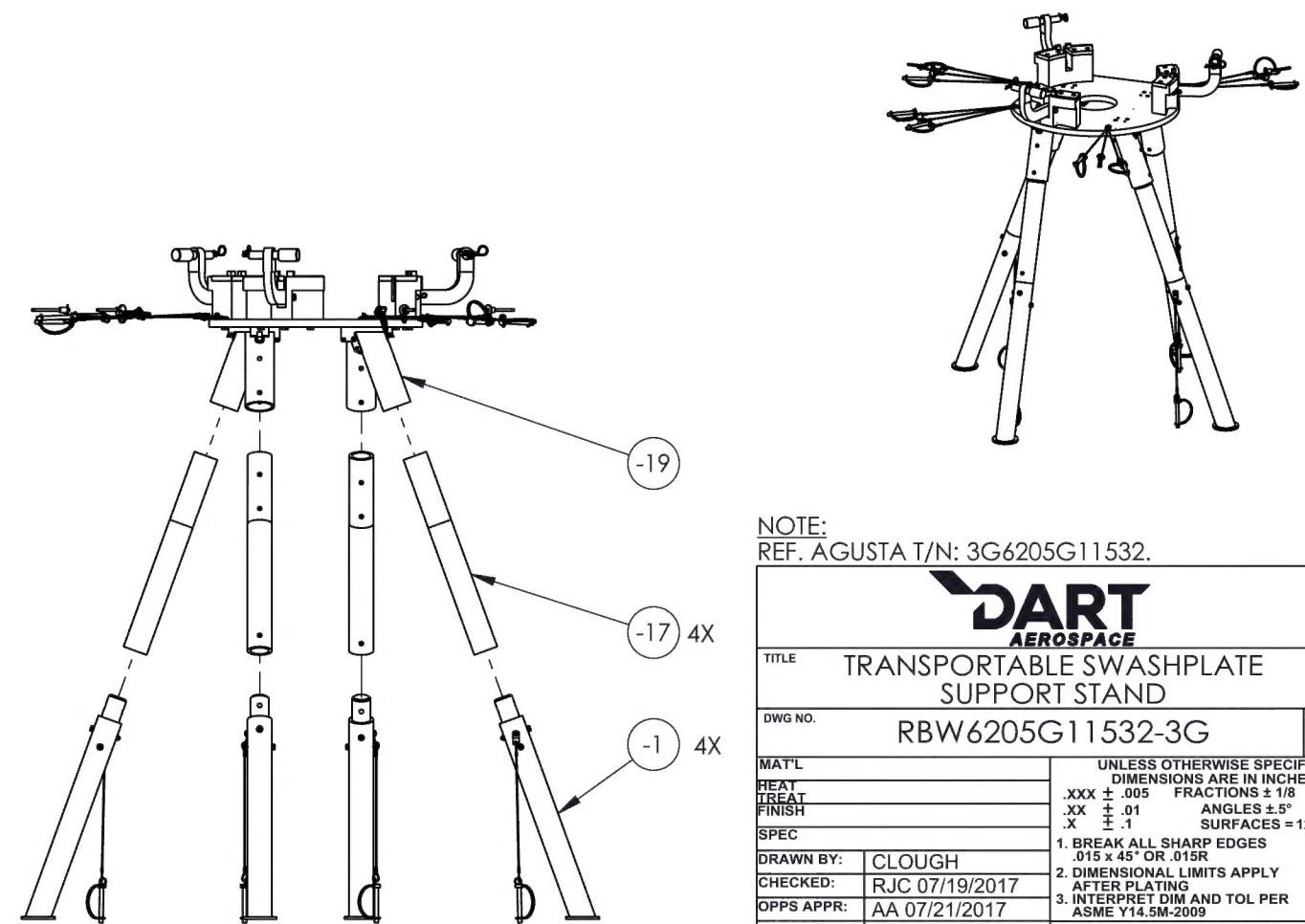


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ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		X		-1	4	LOWER LEG ASSY.		(RBW6205G14831-3G)		2	
		X	1	-3		LOWER LEG WELDMENT				3	
		1		-5		LOWER LEG	6061 RND TUBE			4	
		1		-7		FOOT	6061			5	
		1		-9		CONNECTOR PIN	6061			6	
		2	B/O	-11		SHOULDER SCREW	STEEL	M5x.8 X 50mm (MCMASTER-CARR #92981A107)		2	
		2	B/O	-13		FLAT WASHER	STEEL	Ø6.4mm ID (MCMASTER-CARR #91166A250)		2	
		2	B/O	-15		HEX LOCKNUT	STEEL	M5x0.8 (MCMASTER-CARR #94920A300)		2	
				-17	4	UPPER LEG	6061 RND TUBE	(RBW6205G15151-3G)		7	
		X		-19	1	TILTING STAND ASSY.		(RBW6205G14031-3G)		8	
		X	4		-21	SOCKET MACHINED				9	
X	1			-21A		SOCKET WELDMENT				10	
1				-23		SOCKET	6061 RND TUBE			11	
1				-25		EAR	6061			12	
1				-27		TAB	6061			13	
4				-29		HING BLOCK	1018/1020 CR			14	
1				-31	1	PLATE	6061			15	
3				-33		STAND	6061			16	
3				-35A		PAD, LEFT	WHITE DELRIN/ACETAL			17	
3				-35B		PAD, RIGHT	WHITE DELRIN/ACETAL			18	
3				-37		ARM	6061			19	
3				-39		PIN	6061			20	
3		B/O	-41			CLEVIS PIN	STEEL	Ø3/8 X 2-1/8 (MCMASTER-CARR #98306A278)		8	
3		B/O	-43			HAIRPIN COTTER PIN	STEEL	(MCMASTER-CARR #98335A049)		8	
3		B/O	-45			HAIRPIN COTTER PIN	STEEL	FOR SHAFT Ø3/8-7/8 (MCMASTER-CARR #98335A064)		8	
9		B/O	-47			HEX HEAD BOLT	STEEL	5/16-24 UNF X 1-3/32 (AIRCRAFT SPRUCE #AN5-10A)		8	
12		B/O	-49			FLAT HEAD MACHINE SCREW	STEEL	M5x0.8 X 16mm (MCMASTER-CARR #91420A326)		8	
8		B/O	-51			DOWEL PIN	STEEL	Ø3/16 X 7/8 (MCMASTER-CARR #98381A509)		8	
4	1	B/O	-53			PAN HEAD MACHINE SCREW	STEEL	M5x0.8 X 5mm (MCMASTER-CARR #92005A315)		2,8	
4	1	B/O	-57			LANYARD	304 S.S.	LOOP/LOOP W/TAB 12in. (MCMASTER-CARR #30345T552)		2,8	
8		B/O	-59			LANYARD	304 S.S.	LOOP/LOOP 12in. (MCMASTER-CARR #30345T518)		8	
12	1	B/O	-61			SPLIT RING	STEEL	Ø.67 OD X Ø.526 I.D. (MCMASTER-CARR #90177A215)		2,8	
4		B/O	-63			QUICK-RELEASE PIN	S.S.	Ø3/16 X 2 (MCMASTER-CARR #90985A106)		8	
8	1	B/O	-65			SAFETY PIN W/RND RETAINER SNAP	STEEL	Ø5/16 X 2-1/2 USABLE LENGTH (MCMASTER-CARR #98416A130)		2,8	
8		B/O	-67			SOCKET HEAD CAP SCREW	STEEL	M5x0.8 X 18mm (MCMASTER-CARR #91290A238)		8	
		B/O	-69	1		CASE W/O FOAM	PLASTIC	EXTERIOR 14-3/8 X 27-1/4 X 37-1/16 PELICAN #APP-1730-E	N/S		
			-71	1		INSIDE PLACARD	PLASTIC			21	
		B/O	-73	1		BOTTOM FOAM	ETHAFOAM 220, BLACK	10 X 24.53 X 34.53 (CASE SOLUTIONS)		22	
		B/O	-75	1		TOP LID FOAM	ETHAFOAM 220, BLACK	2.50 X 24.53 X 34.53 (CASE SOLUTIONS)		23	
		B/O	-77	1		SHELF FOAM	ETHAFOAM 220, BLACK	2.34 X 8.12 X 16.93 (CASE SOLUTIONS)		24	
		B/O	-79	1		SHELF STIFFENER	COROPLAST	.157 X 8.12 X 16.93 (CASE SOLUTIONS)		25	
4		B/O	-81			SOCKET HEAD CAP SCREW	S.S.	M5x0.8 X 45mm (MCMASTER-CARR #91292A195)		8	
4		B/O	-83			HEX LOCKNUT	S.S.	M5x0.8 (MCMASTER-CARR #93625A200)		8	
ASSY -21A	ASSY -21	ASSY -19	ASSY -3	ASSY -1							

REVISIONS			DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION			
1		CH'D -5 & -17 TUBE WALL FROM .035 TO .25, CH'D -9 FROM Ø2 TO 1.50, CH'D -43 FROM COTTER PIN TO HAIR LIP PIN, DELETED -55, CH'D -57 QTY. FROM 4 TO 8, ADDED -.89 & -.91, ROTATED Ø.354 HOLE 90° IN -9, CH'D -23 OD FROM Ø2.375, CH'D LOCATION DIM'S -25 & -27 ON -21, ADDED CHAMFER -25 & -27, CH'D LENGTH -25 FROM .812, CH'D -29 EAR HEIGHT FROM 1.179 TO 1.181 & THREADED HOLE FROM 10-32 TO 5X0.8mm, CH'D -31 C.B. FROM .400 TO .352 FOR THE Ø.236 HOLES, CH'D -35A & -35B C.B. FROM Ø.365 TO Ø.400, CH'D -37 R.304 TO R.591 (X2), CORRECTED SECTION A-A & SIDE VIEWS -33 & ADDED MISSING DIM'S, CH'D PELICAN CASE FROM 1650 & ALL FOAM, ALL CHANGES PER G.E. OR R.W.	3/9/2011	RJC	RW
2		ADDED -5 & -17 NOTE 1 PER R.W. CH'D -5 HOLE FROM 10-32 UNF TO M5X0.8mm, CH'D -29 HOLE FROM Ø.187 TO Ø.188-189 PER S.E. DELETED -33 SPOT FACE Ø.502 NOTE FROM Ø.394 HOLE, ADDED MISSING LINES PER G.E.	6/29/2011	RJC	RW
3		-35A & -35B CH'D .787 TO .792, R 8.366 TO R 8.360, CH'D LIP FROM FULL TO .530 WIDE.	2/11/2013	RJC	DW
3A		UPDATED TO NEW DRAFTING STANDARD. -19 CORRECTED REF # FROM RBW6205G14032-3G TO RBW6205G14031-3G.	1/13/2014	JAG	RW
4	15-0098	-31 CORRECTED ENGRAVE NOTE WAS RBW6205G14031-3G IS RBW6205G14032-3G, CH'D DIM WAS .62 IS .62 ±.015, -33 CH'D DIM'S WAS .984 IS .984 ±.01, WAS 1.476 IS 1.476 ±.01, WAS 6.828 IS 6.828 ±.010, WAS 3.496 IS 3.496 ±.010, ADDED MISSING DIM. .713, -35A & -35B CH'D ANGLE WAS 19° IS 22°.	5/11/2015	RJC	JAG

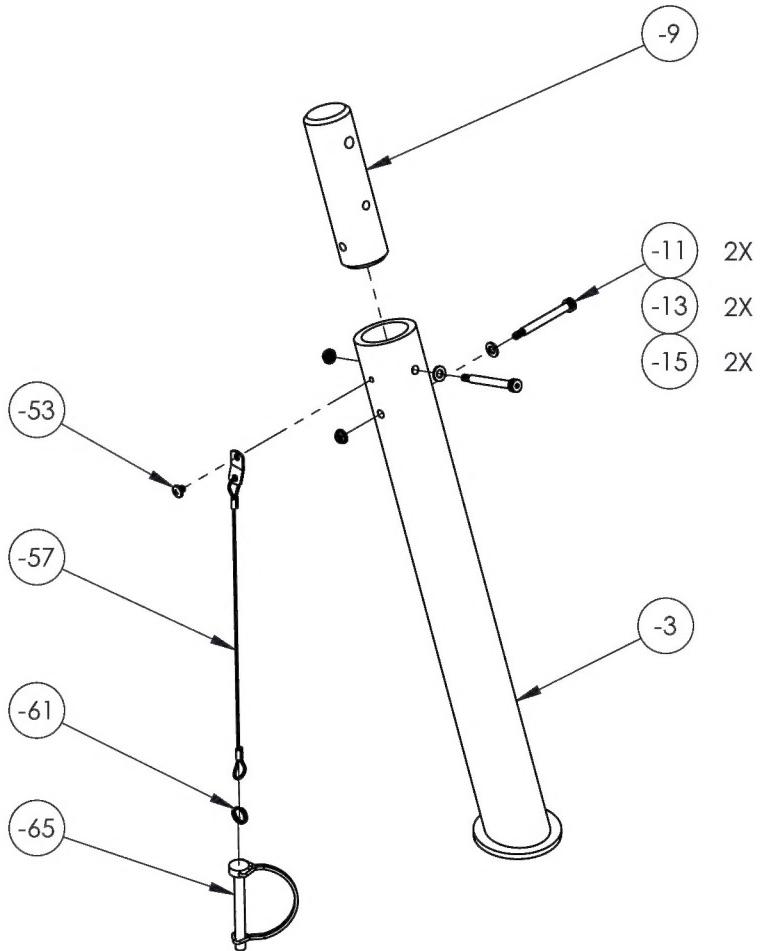


NOTE:  
REF. AGUSTA T/N: 3G6205G11532.

<b>DART</b> <b>AEROSPACE</b>		REV 5
TITLE TRANSPORTABLE SWASHPLATE SUPPORT STAND		
DWG NO. RBW6205G11532-3G		
MAT'L		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT		.XXX ± .005 FRACTIONS ± 1/8
FINISH		.XX ± .01 ANGLES ± 5°
SPEC		X ± .1 SURFACES = 125 ✓
DRAWN BY: CLOUGH		1. BREAK ALL SHARP EDGES
CHECKED: RJC 07/19/2017		.015 X 45° OR .015R
OPPS APPR: AA 07/21/2017		2. DIMENSIONAL LIMITS APPLY AFTER PLATING
QA APPR: JL 07/24/2017		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
APPROVED: JAG 07/26/2017		USED ON MODEL
SCALE 1:15	DATE 11/18/2010	SHEET 1 OF 25

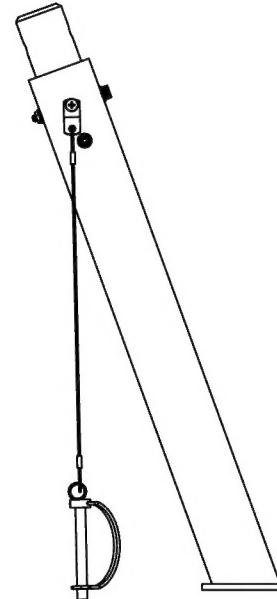
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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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(-1)

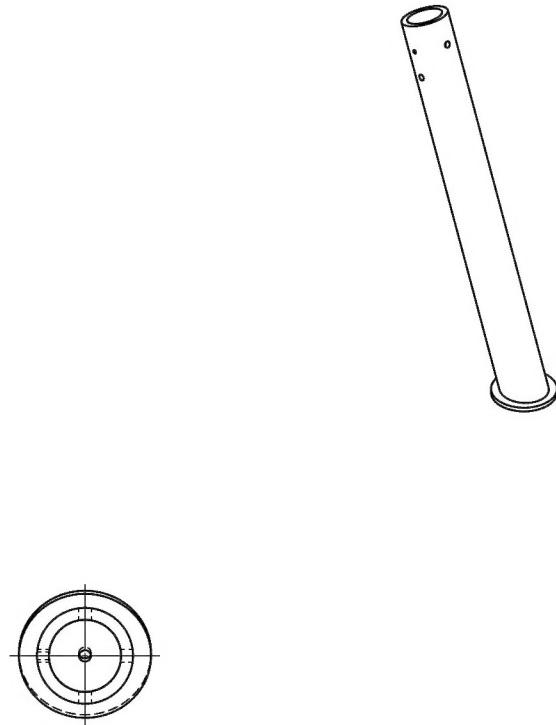
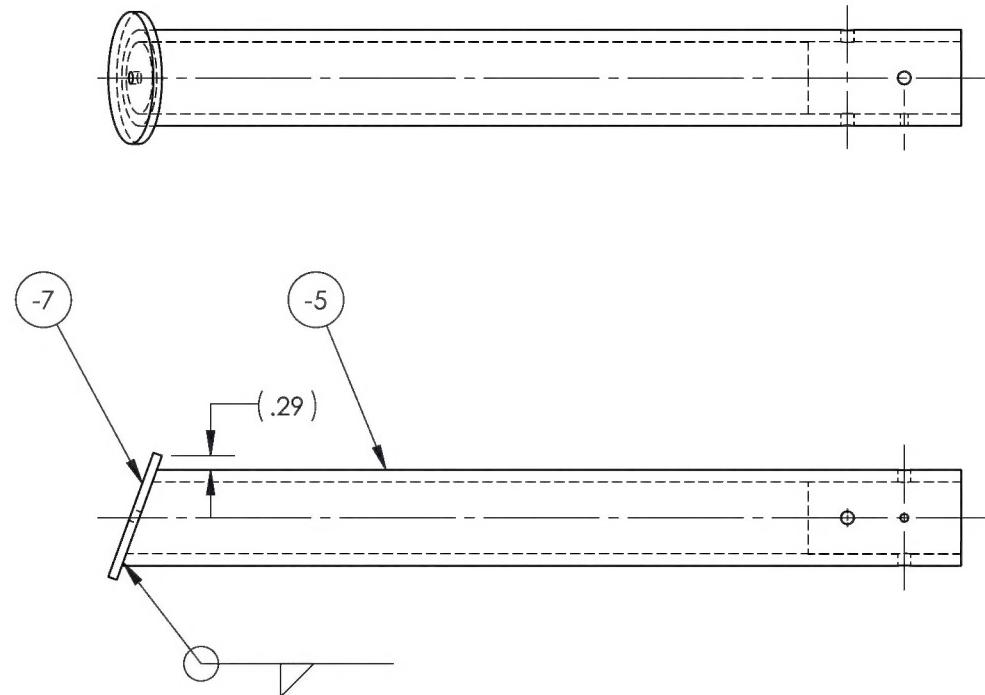
LOWER LEG ASSY.



<b>DART</b> AEROSPACE	
TITLE      TRANSPORTABLE SWASHPLATE SUPPORT STAND	
DWG NO.	RBW6205G11532-3G-1
REV	5
MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT	.XXX ± .005   FRACTIONS ± 1/8
TREAT	.XX ± .01   ANGLES ± 5°
FINISH	X ± .1   SURFACES = 125 ✓
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY:	CLOUGH
CHECKED:	RJC 07/19/2017
OPPS APPR:	AA 07/21/2017
QA APPR:	JL 07/24/2017
APPROVED:	JAG 07/26/2017
USED ON MODEL	
AGUSTA AW139	
SCALE	1:6
DATE	11/18/2010
SHEET 2 OF 25	

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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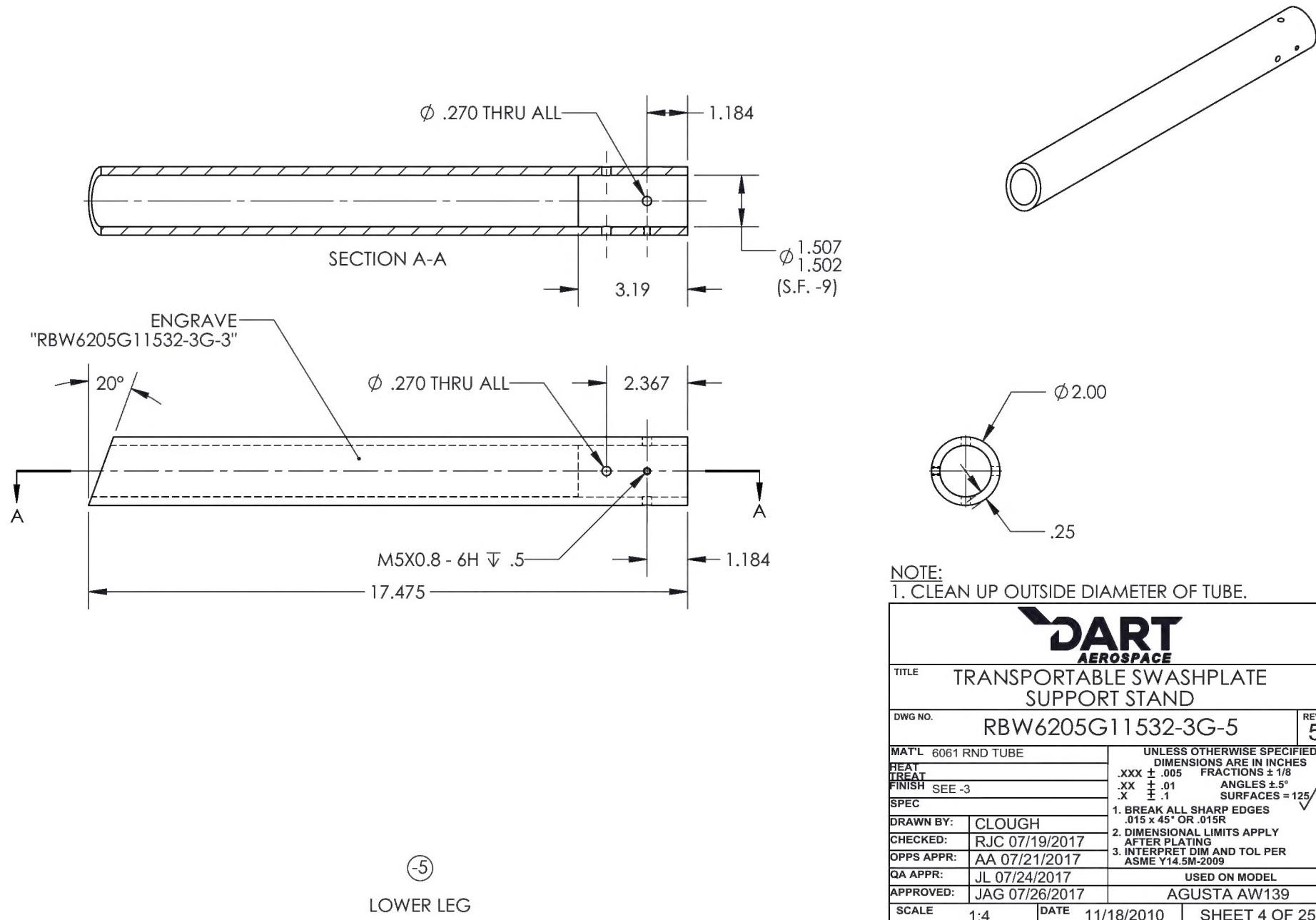
LOWER LEG WELDMENT

(-3)

DART AEROSPACE	
TITLE      TRANSPORTABLE SWASHPLATE SUPPORT STAND	
DWG NO.	RBW6205G11532-3G-3
REV	5
MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT	.XXX ± .005   FRACTIONS ± 1/8
TREAT	.XX ± .01   ANGLES ± 5°
FINISH	X ± .1   SURFACES = 125
SPEC	1. BREAK ALL SHARP EDGES MIL-A-8625F, TYPE II, CLASS I .015 x 45° OR .015R
DRAWN BY:	CLOUGH
CHECKED:	RJC 07/19/2017
OPPS APPR:	AA 07/21/2017
QA APPR:	JL 07/24/2017
APPROVED:	JAG 07/26/2017
USED ON MODEL	
AGUSTA AW139	
SCALE	1:4
DATE	11/18/2010
SHEET 3 OF 25	

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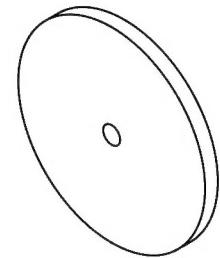
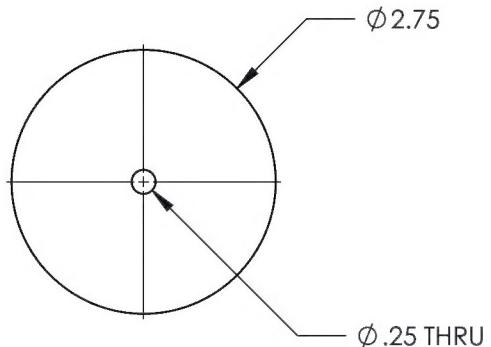
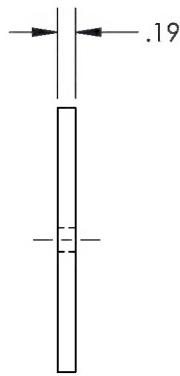
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D TUBE WALL FROM .035 TO .25.	3/9/2011	RJC	RW
2		ADDED NOTE 1 PER R.W. CH'D HOLE FROM 10-32 UNF TO M5X0.8mm.	6/29/2011	RJC	RW
5	17-0173	-5 ADDED DIMS 1.502-1.507 (S.F. -9), 3.19. CH'D DIM WAS (.25) IS .25. CH'D NOTE WAS ENGRAVE T/N IS ENGRAVE "RBW6205G11532-3G-3".	7/19/2017	DPD	JAG



TITLE		REV
TRANSPORTABLE SWASHPLATE SUPPORT STAND		5
DWG NO.		
MAT'L 6061 RND TUBE		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT		.XXX ± .005 FRACTIONS ± 1/8
FINISH SEE -3		.XX ± .01 ANGLES ± 5°
SPEC		X ± .1 SURFACES = 125 ✓
DRAWN BY: CLOUGH		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: RJC 07/19/2017		2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 07/21/2017		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 07/24/2017		USED ON MODEL
APPROVED: JAG 07/26/2017		AGUSTA AW139
SCALE 1:4	DATE 11/18/2010	SHEET 4 OF 25

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REV		ECR		DESCRIPTION			DATE	INITIAL	APPROVED
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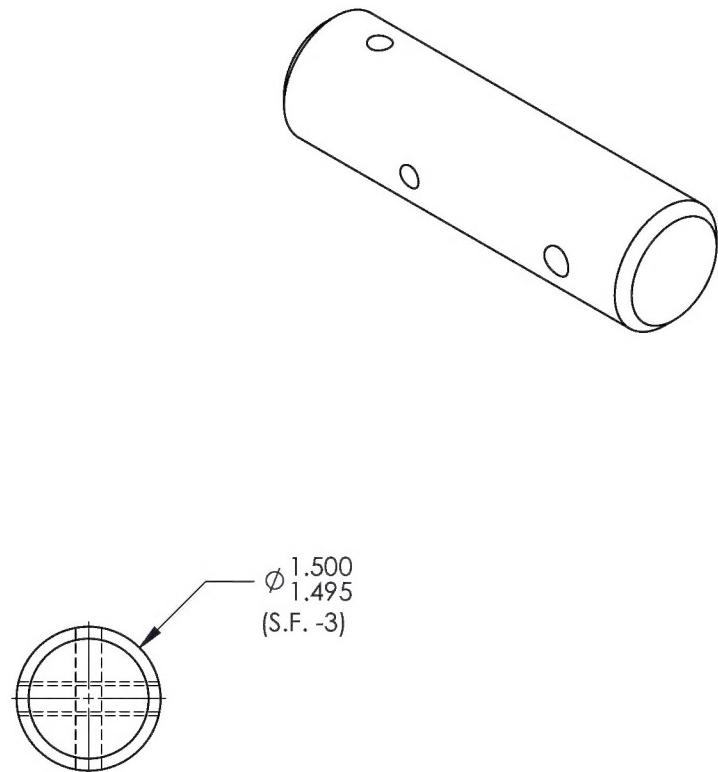
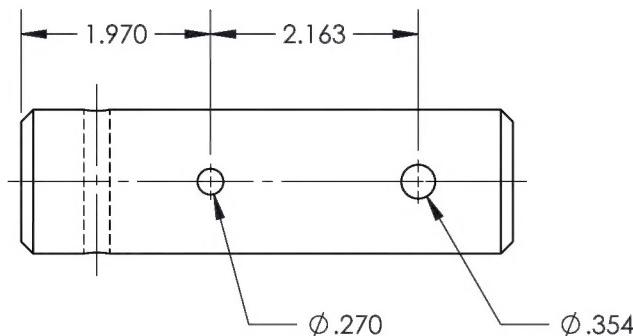
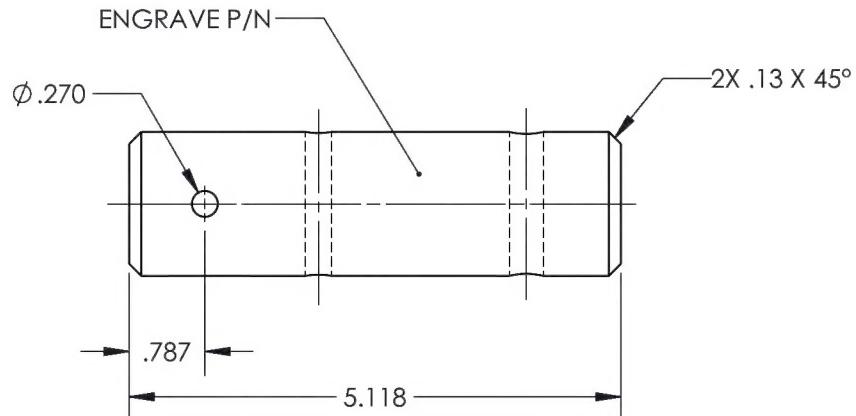


(-7)  
FOOT

<b>DART</b> <b>AEROSPACE</b>	
TITLE      TRANSPORTABLE SWASHPLATE SUPPORT STAND	
DWG NO.	RBW6205G11532-3G-7
REV	5
MAT'L 6061	
HEAT	
TREAT	
FINISH SEE -3	
SPEC	
DRAWN BY: CLOUGH	
CHECKED: RJC 07/19/2017	
OPPS APPR: AA 07/21/2017	
QA APPR: JL 07/24/2017	
APPROVED: JAG 07/26/2017	
SCALE	1:2
DATE	11/18/2010
SHEET 5 OF 25	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005   FRACTIONS ± 1/8 .XX ± .01   ANGLES ± 5° X ± .1   SURFACES = 125 ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D FROM Ø2 TO 1.50, ROTATED Ø.354 HOLE 90°	3/9/2011	RJC	RW
5	17-0173	-9 CH'D DIMS WAS Ø1.50 S.F. -3 IS Ø1.495-1.500 (S.F. -3), WAS 2X .125 X 45° IS 2X .13 X 45°. CH'D NOTE WAS ENGRAVE T/N "RBW6205G15051-3G" IS ENGRAVE P/N.	7/19/2017	DPD	JAG



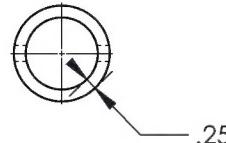
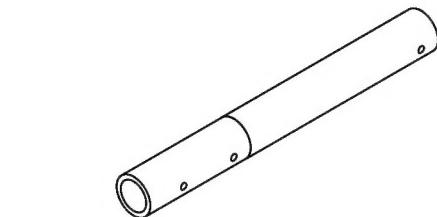
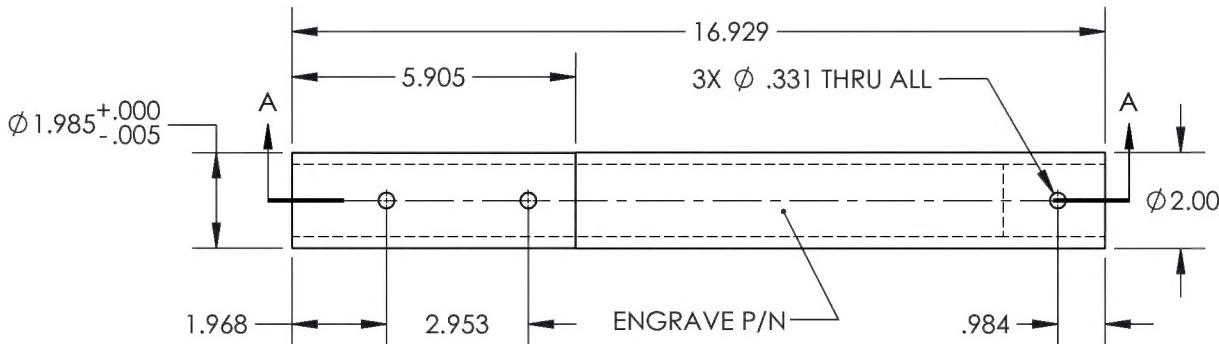
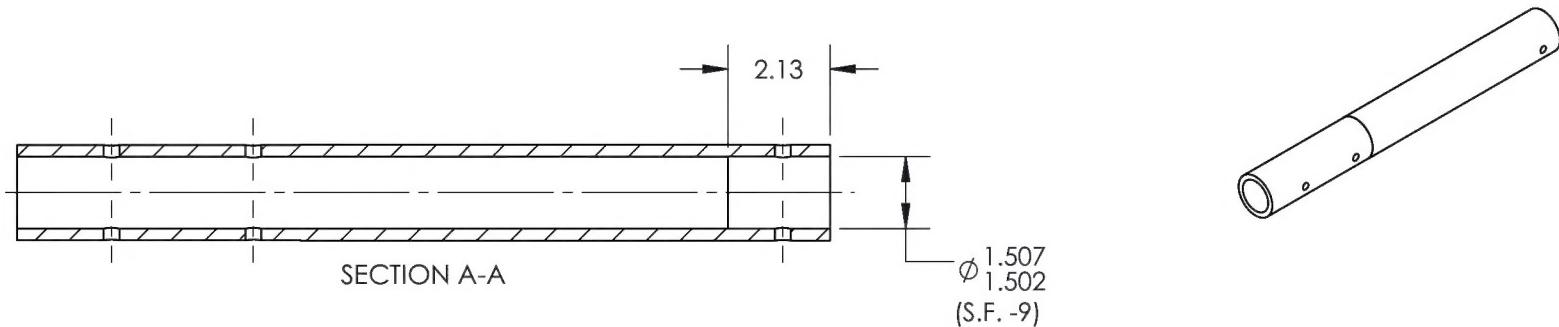
CONNECTOR PIN

(-9)

DART AEROSPACE	
TITLE	
TRANSPORTABLE SWASHPLATE SUPPORT STAND	
DWG NO.	RBW6205G11532-3G-9
REV	5
MATERIAL 6061	
HEAT TREAT	
FINISH CLEAR ANODIZE	
SPEC MIL-A-8625F, TYPE II, CLASS I	
DRAWN BY:	CLOUGH
CHECKED:	RJC 07/19/2017
OPPS APPR:	AA 07/21/2017
QA APPR:	JL 07/24/2017
APPROVED:	JAG 07/26/2017
SCALE	1:2
DATE	11/18/2010
SHEET 6 OF 25	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° X ± .1 SURFACES = 125	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL	
AGUSTA AW139	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D TUBE WALL FROM .035 TO .25.	3/9/2011	RJC	RW
2		ADDED NOTE 1 PER R.W.	6/29/2011	RJC	RW
5	17-0173	-17 CH'D DIMS WAS (.25) IS .25, WAS 3X .331 IS 3X Ø.331 THRU ALL. ADDED DIMS Ø1.502-1.507 (S.F. -9), 2.13. CH'D NOTE WAS ENGRAVE T/N IS ENGRAVE P/N.	7/19/2017	DPD	JAG



NOTES:

1. CLEAN UP OUTSIDE DIAMETER OF TUBE.



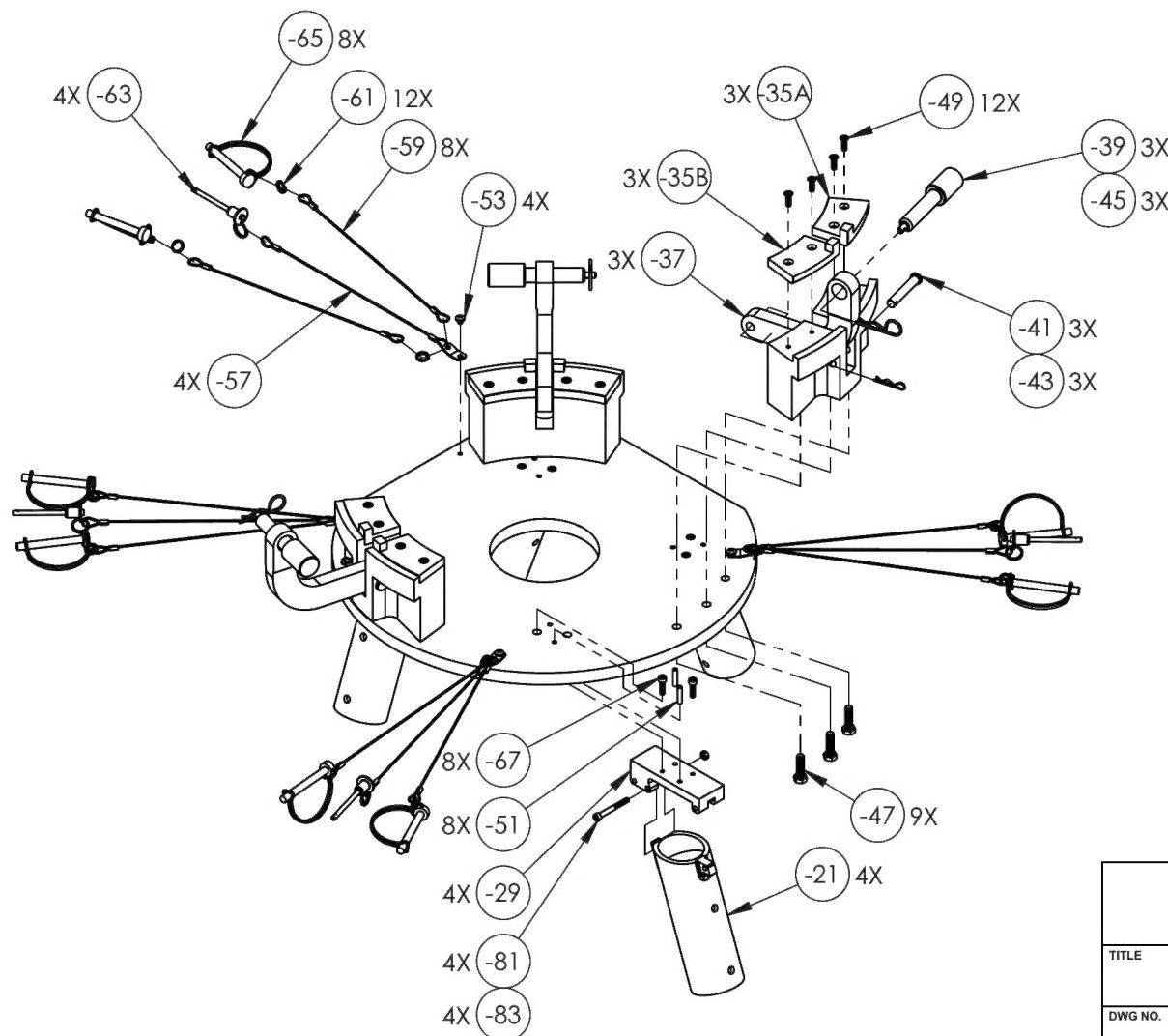
TITLE		REV
TRANSPORTABLE SWASHPLATE SUPPORT STAND		5
DWG NO.		MAT'L 6061 RND TUBE
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT		.XXX ± .005 FRACTIONS ± 1/8
TREAT		.XX ± .01 ANGLES ± 5°
FINISH		X ± .1 SURFACES = 125
SPEC MIL-A-8625F, TYPE II, CLASS I		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: CLOUGH		2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: RJC 07/19/2017		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: AA 07/21/2017		USED ON MODEL
QA APPR: JL 07/24/2017		AGUSTA AW139
APPROVED: JAG 07/26/2017		SCALE 1:4 DATE 11/18/2010 SHEET 7 OF 25

(-17)

UPPER LEG

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REV		ECR		DESCRIPTION		DATE	INITIAL	APPROVED
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TIKLING STAND ASSY

<b>DART</b> AEROSPACE	
TITLE      TRANSPORTABLE SWASHPLATE SUPPORT STAND	
DWG NO.    RBW6205G11532-3G-19    REV 5	
MATERIAL	
HEAT TREAT	
FINISH	
SPEC	
DRAWN BY:	CLOUGH
CHECKED:	RJC 07/19/2017
OPPS APPR:	AA 07/21/2017
QA APPR:	JL 07/24/2017
APPROVED:	JAG 07/26/2017
USED ON MODEL	
AGUSTA AW139	
SCALE	1:8
DATE	11/18/2010
SHEET 8 OF 25	

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
.XXX ± .005   FRACTIONS ± 1/8  
.XX ± .01   ANGLES ± 5°  
X ± .1   SURFACES = 125 ✓

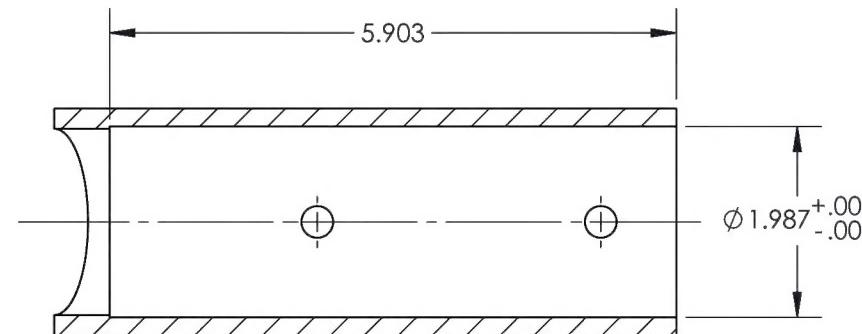
1. BREAK ALL SHARP EDGES  
.015 x 45° OR .015R

2. DIMENSIONAL LIMITS APPLY  
AFTER PLATING

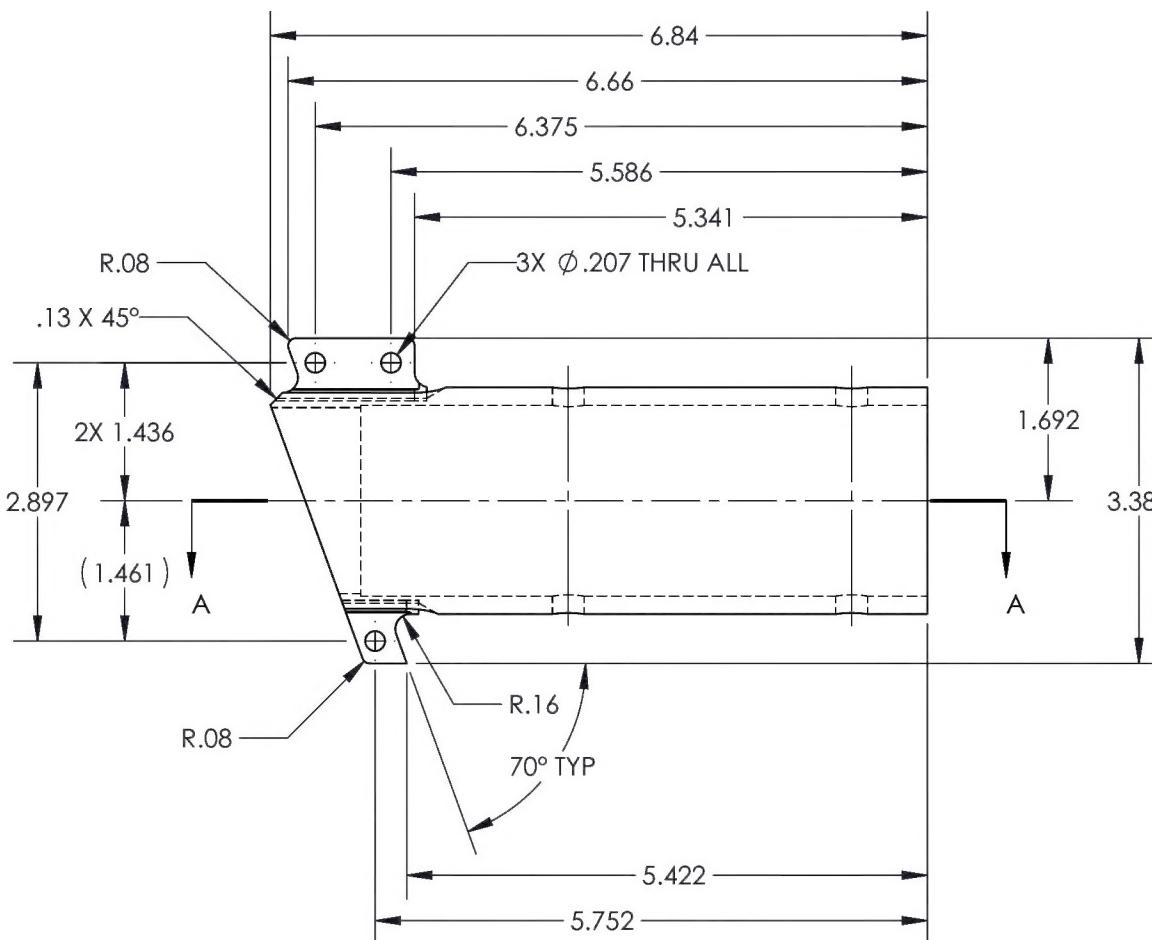
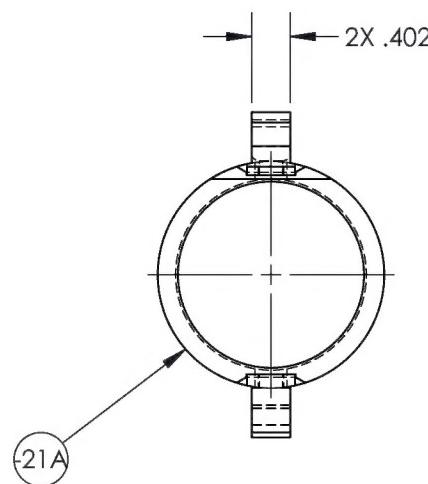
3. INTERPRET DIM AND TOL PER  
ASME Y14.5M-2009

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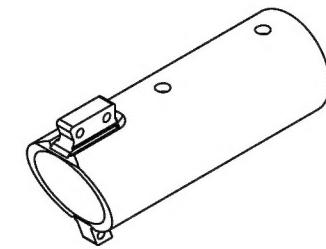
REV		ECR	DESCRIPTION		DATE	INITIAL	APPROVED
5	17-0173	-21	ADDED DIMS .13 X 45°, 6.66. DELETED DIMS R.09, .630, Ø2.360. CH'D DIMS WAS R.08 IS 2X R.08, WAS 6.852 IS 6.84, WAS 5.737 IS 5.752.		7/19/2017	DPD	JAG



SECTION A-A



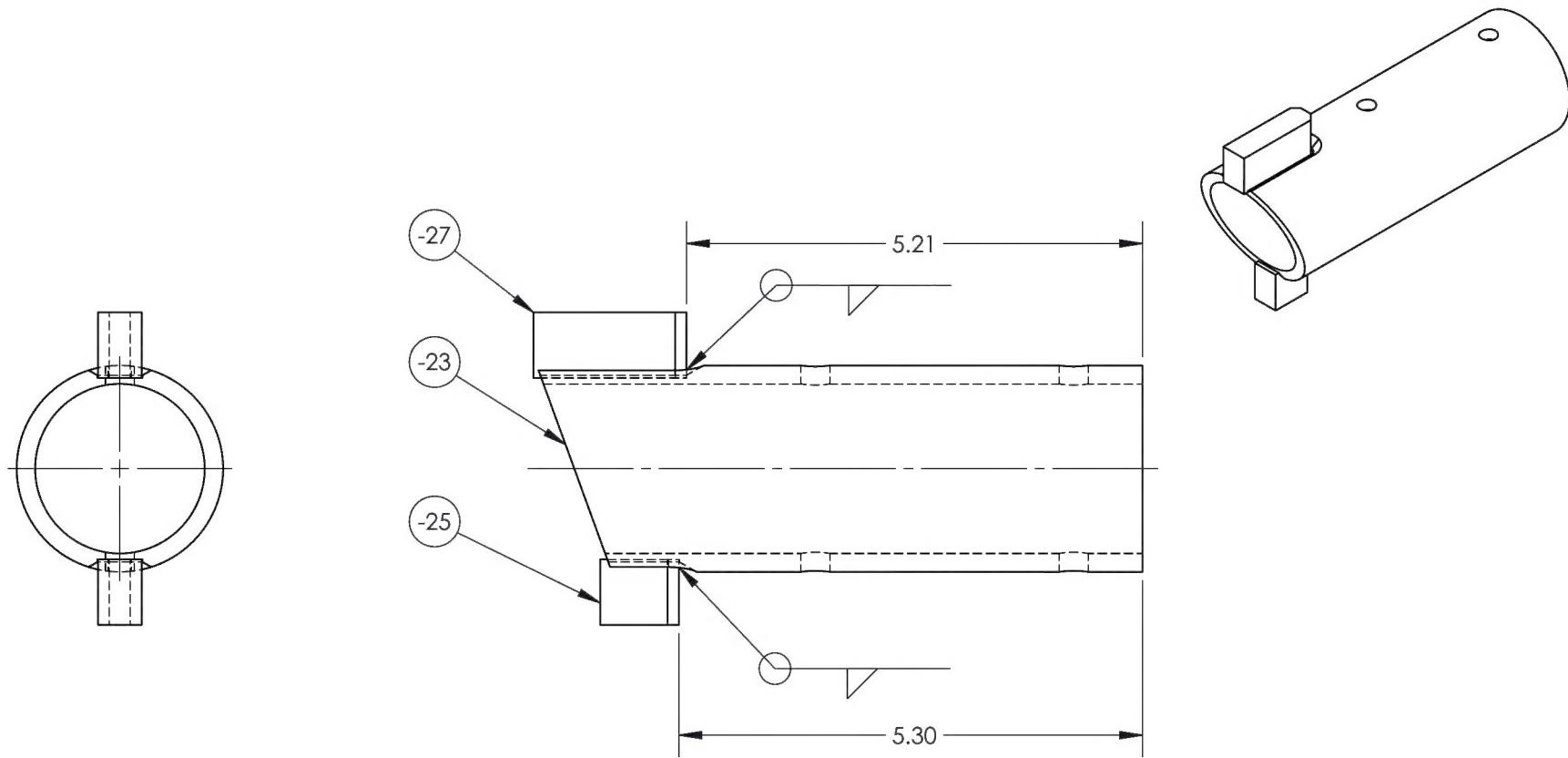
(-21)  
SOCKET MACHINED



<b>DART</b> AEROSPACE	
TITLE TRANSPORTABLE SWASHPLATE SUPPORT STAND	
DWG NO. RBW6205G11532-3G-21	
REV 5	
MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	CLEAR ANODIZE
SPEC	MIL-A-8625F, TYPE II, CLASS I
DRAWN BY:	CLOUGH
CHECKED:	RJC 07/19/2017
OPPS APPR:	AA 07/21/2017
QA APPR:	JL 07/24/2017
APPROVED:	JAG 07/26/2017
USED ON MODEL AGUSTA AW139	
SCALE	1:2
DATE	11/18/2010
SHEET 9 OF 25	

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REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	
1		CH'D LOCATION DIM'S -25 & -27.	3/9/2011	RJC	RW	
5	17-0173	<b>-21A</b> ADDED SOCKET WELDMENT.	7/19/2017	DPD	JAG	

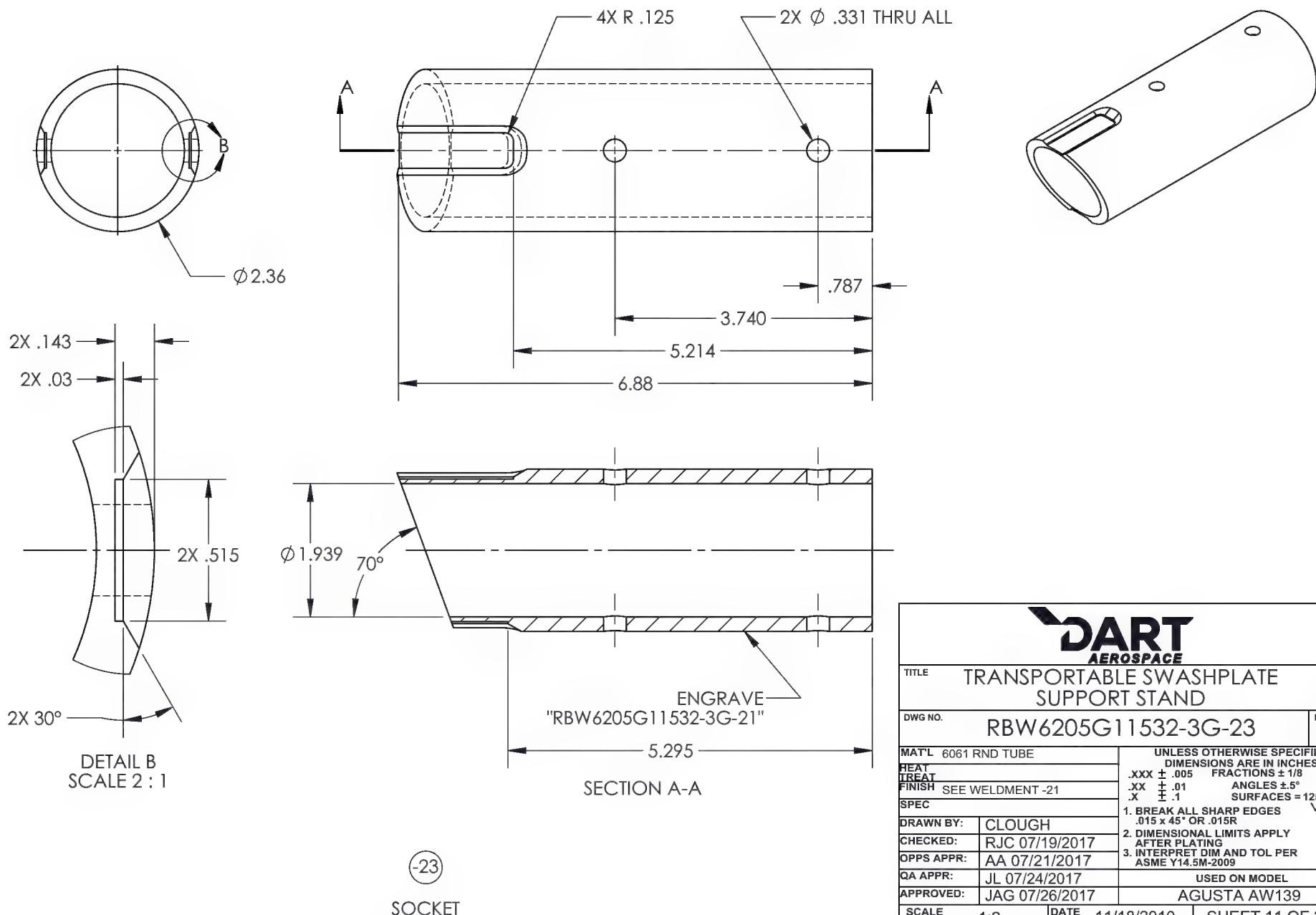


-21A

## SOCKET WELDMENT

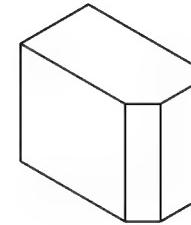
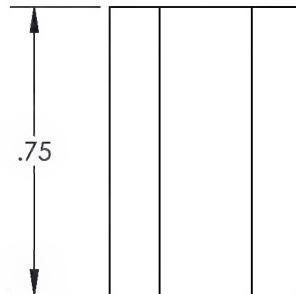
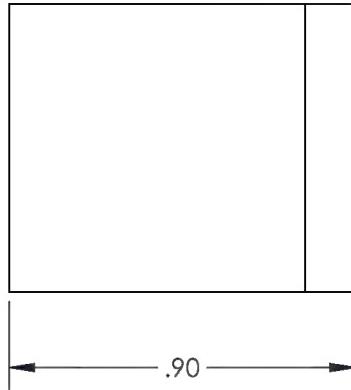
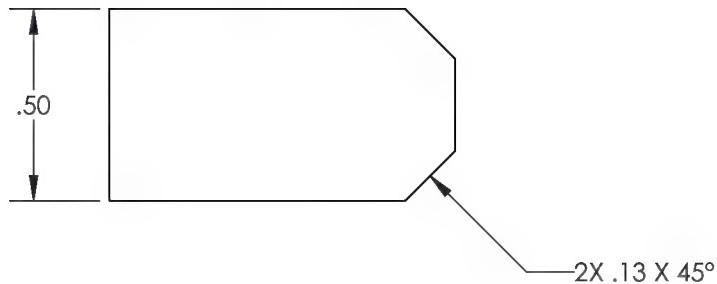
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REV			ECR			DESCRIPTION			REVISIONS		
REV	ECR	DATE	INITIAL	APPROVED							
1						CH'D OD FROM $\varnothing 2.375$ .			3/9/2011	RJC	RW
5	17-0173	-23	DELETED DIMS 5.903, $\varnothing 1.987 \pm .005$ .000. CH'D NOTE WAS ENGRAVE T/N "RBW6205G14331-3G" IS ENGRAVE "RBW6205G11532-3G-21".						7/19/2017	DPD	JAG



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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		ADDED CHAMFER, CH'D LENGTH FROM .812.	3/9/2011	RJC	RW



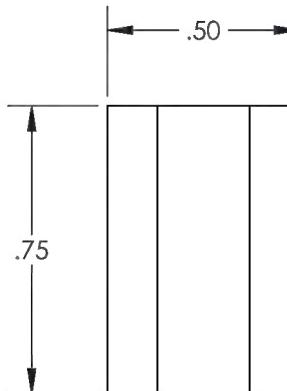
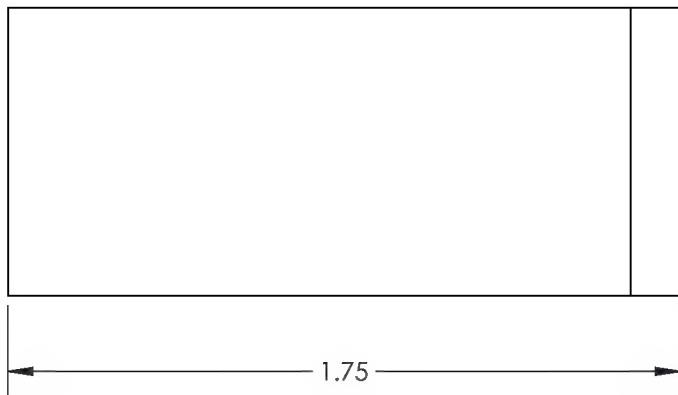
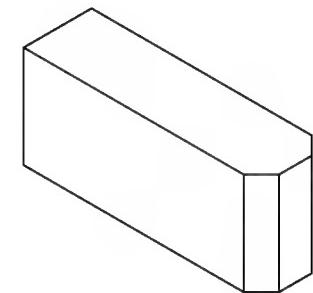
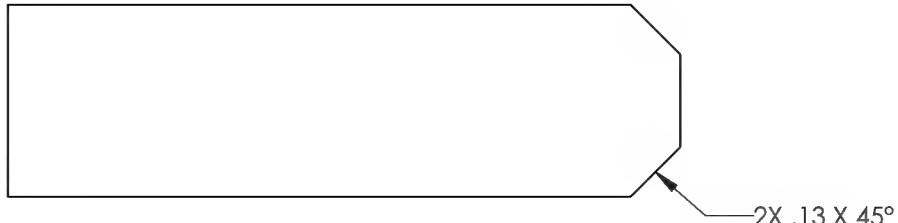
-25

EAR

<b>DART</b> <b>AEROSPACE</b>		
TITLE	TRANSPORTABLE SWASHPLATE SUPPORT STAND	
DWG NO.	RBW6205G11532-3G-25	REV 5
MATERIAL 6061		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT	XXX $\pm .005$ FRACTIONS $\pm 1/8$	
TREAT	XX $\pm .01$ ANGLES $\pm .5^\circ$	
FINISH SEE -21	X $\pm .1$ SURFACES = 125	
SPEC		
DRAWN BY:	CLOUGH	
CHECKED:	RJC 07/19/2017	
OPPS APPR:	AA 07/21/2017	
QA APPR:	JL 07/24/2017	
APPROVED:	JAG 07/26/2017	
SCALE	2:1	DATE 11/18/2010
		USED ON MODEL
		AGUSTA AW139
		SHEET 12 OF 25

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		ADDED CHAMFER.	3/9/2011	RJC	RW



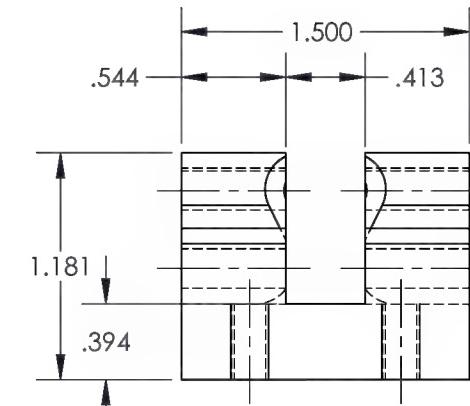
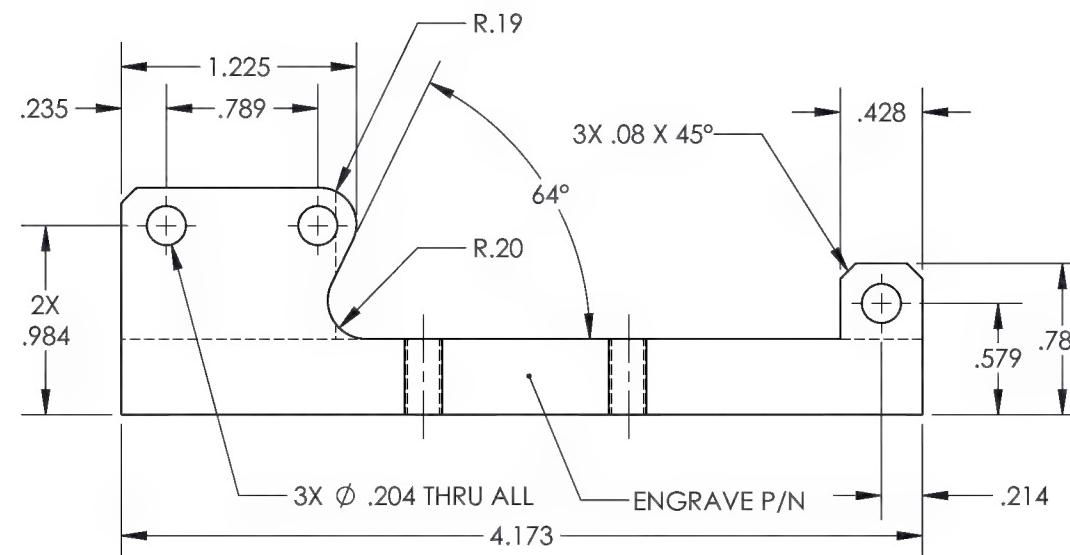
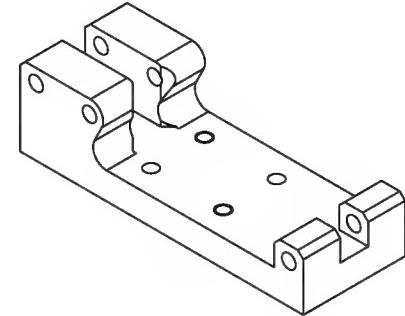
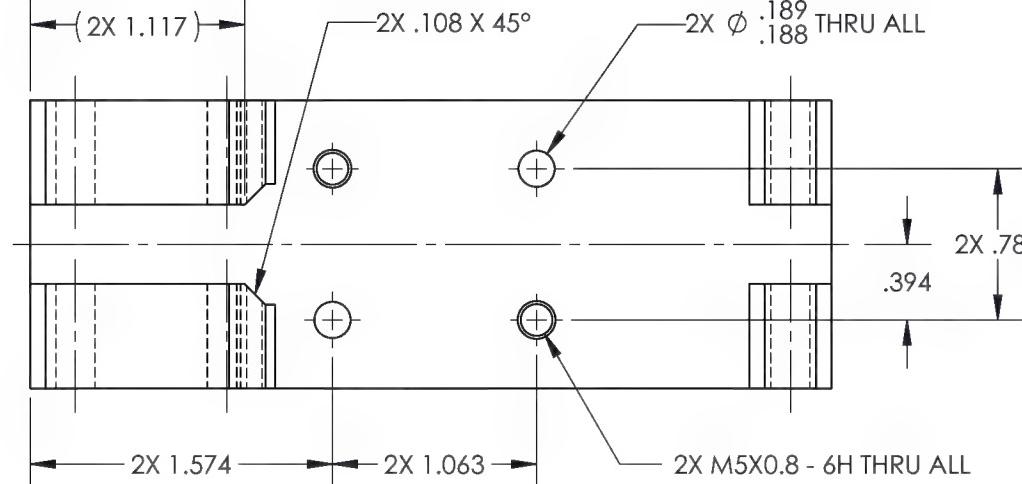
<b>DART</b> AEROSPACE	
TITLE      TRANSPORTABLE SWASHPLATE SUPPORT STAND	
DWG NO.      RBW6205G11532-3G-27      REV 5	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005      FRACTIONS ± 1/8	
.XX ± .01      ANGLES ± 5°	
X ± .1      SURFACES = 125 ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: CLOUGH	
CHECKED: RJC 07/19/2017	
OPPS APPR: AA 07/21/2017	
QA APPR: JL 07/24/2017      USED ON MODEL	
APPROVED: JAG 07/26/2017      AGUSTA AW139	
SCALE 2:1	DATE 11/18/2010
SHEET 13 OF 25	

(-27)

TAB

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REVISIONS		
REV	ECR	DESCRIPTION
1		CH'D EAR HEIGHT FROM 1.179 TO 1.181 & THREADED HOLE FROM 10-32 TO 5X0.8mm.
2		CH'D HOLE FROM Ø.187 TO Ø.188 -.189
5	17-0173	-29 CH'D MATL WAS 1018 IS 1018/1020 CR, CH'D FINISH WAS CAD PLATE YELLOW QQ-P-416F TYPE II CLASS II IS ZINC PLATE ASTM B633 TYPE I SC2. CH'D NOTE WAS ENGRAVE T/N "RBW6205G14251-3G" IS ENGRAVE P/N.

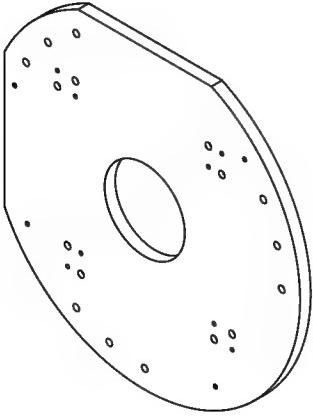
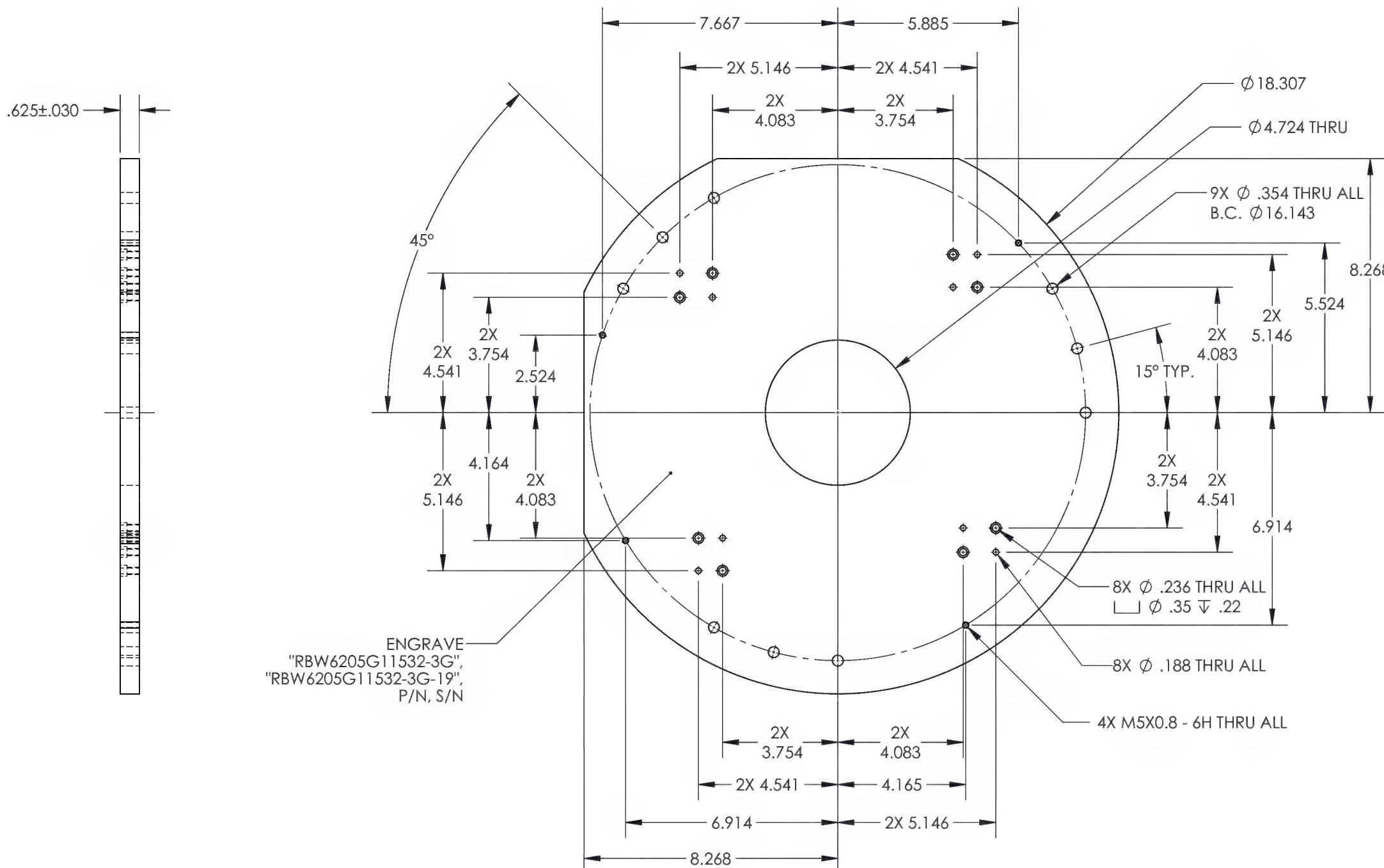


(-29)  
HING BLOCK

TITLE		REV
TRANSPORTABLE SWASHPLATE SUPPORT STAND		5
DWG NO.		RBW6205G11532-3G-29
MATERIAL		1018/1020 CR
HEAT TREAT		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
FINISH		.XXX ± .005 FRACTIONS ± 1/8
SPEC		.XX ± .01 ANGLES ± 5°
DRAWN BY:		X ± .1 SURFACES = 125
CHECKED:		1. BREAK ALL SHARP EDGES ✓
OPPS APPR:		.015 x 45° OR. 015R
QA APPR:		2. DIMENSIONAL LIMITS APPLY AFTER PLATING
APPROVED:		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
SCALE	1:1	USED ON MODEL
DATE	11/18/2010	AGUSTA AW139
SHEET	14 OF 25	

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REVISIONS		
REV	ECR	DESCRIPTION
1		CH'D C.B. FROM .400 TO .352 FOR THE Ø.236 HOLES.
3A		CORRECTED ENGRAVE ASSY # FROM RBW6205G14031-3G TO RBW6205G14032-3G
4	15-0098	-31 CORRECTED ENGRAVE NOTE WAS RBW6205G14031-3G IS RBW6205G14032-3G. CH'D DIM WAS .62 IS .62 ±.015.
5	17-0173	-31 CH'D DIM WAS .62±.015 IS .625±.030, CH'D NOTE WAS ENGRAVE T/N "RBW6205G14151-3G" ASSY. "RBW6205G14032-3G" IS ENGRAVE "RBW6205G11532-3G", "RBW6205G11532-3G-19", P/N, S/N.



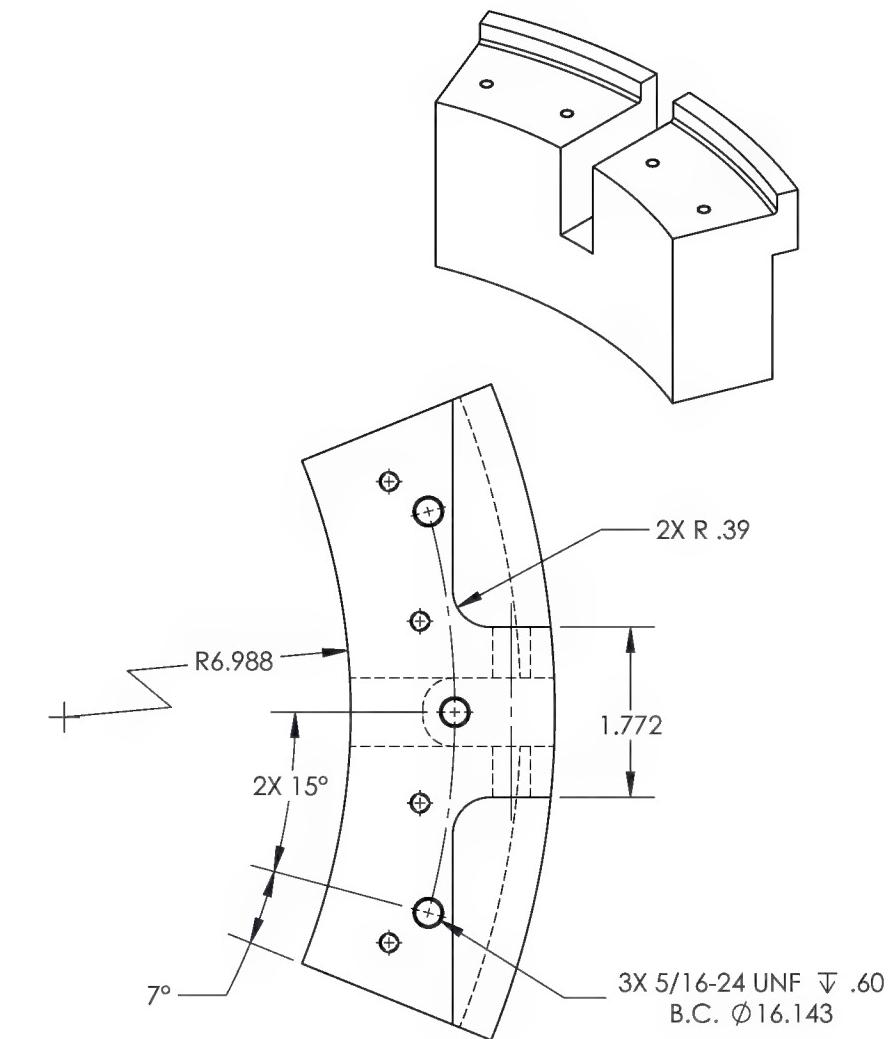
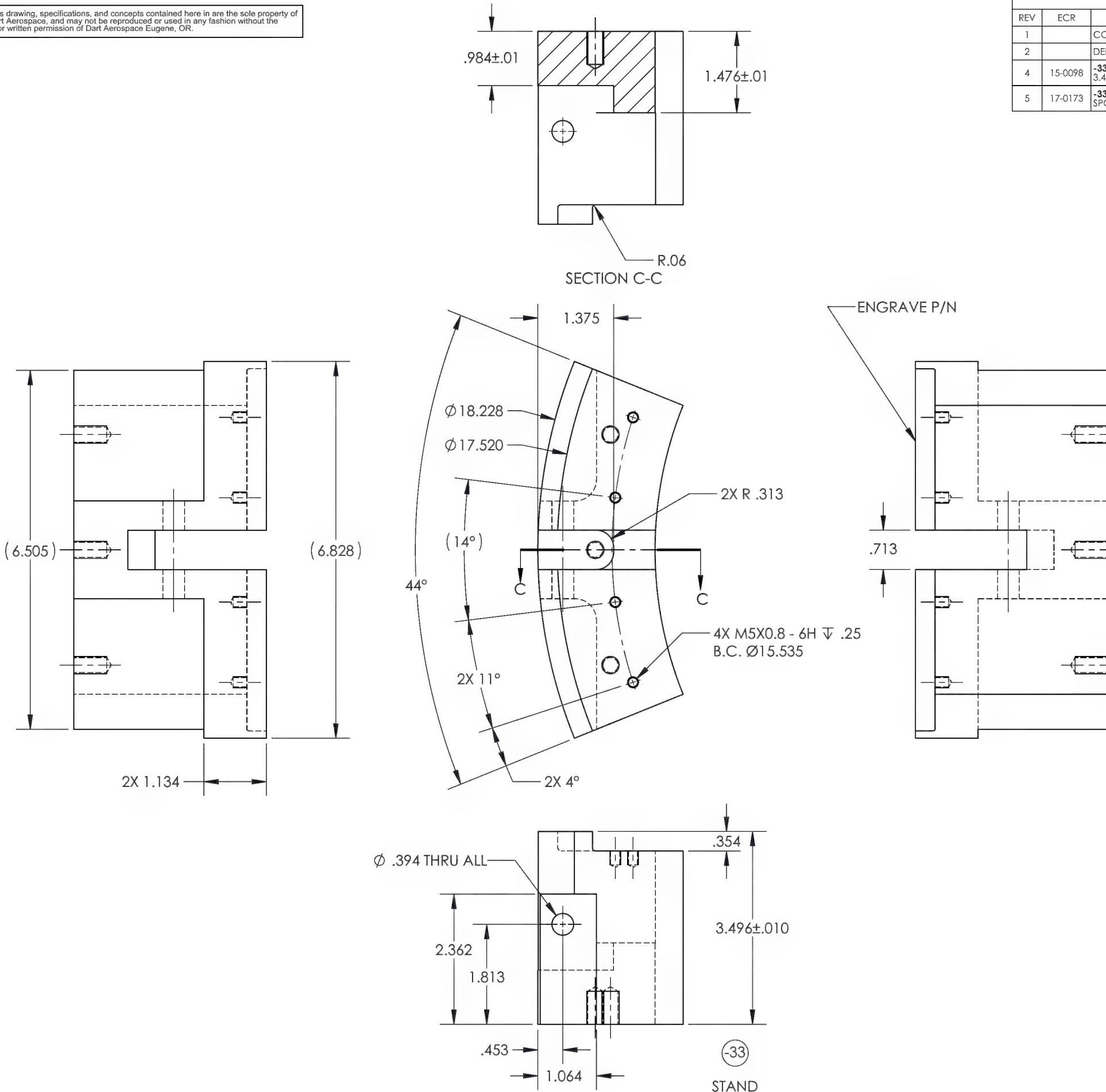
(-31)

PLATE

DART AEROSPACE	
TITLE TRANSPORTABLE SWASHPLATE SUPPORT STAND	
DWG NO. RBW6205G11532-3G-31 REV 5	
MATERIAL 6061 UNLESS OTHERWISE SPECIFIED	
HEAT TREAT FRACTIONS ± 1/8	
FINISH CLEAR ANODIZE ANGLES ±.5°	
SPEC MIL-A-8625F, TYPE II, CLASS I SURFACES = 125	
DRAWN BY: CLOUGH	
CHECKED: RJC 07/19/2017	
OPPS APPR: AA 07/21/2017	
QA APPR: JL 07/24/2017	
APPROVED: JAG 07/26/2017 USED ON MODEL	
SCALE 1:4	DATE 11/18/2010 SHEET 15 OF 25

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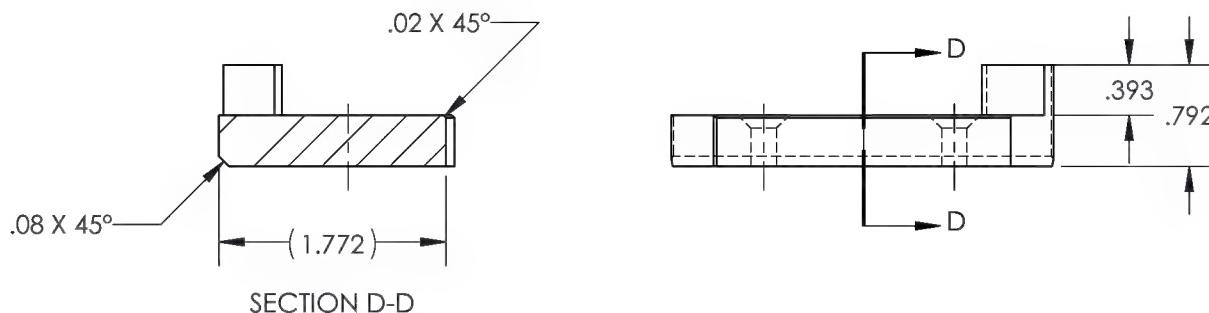
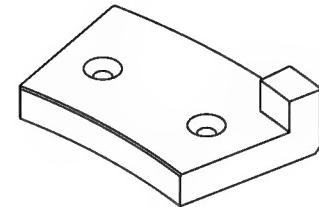
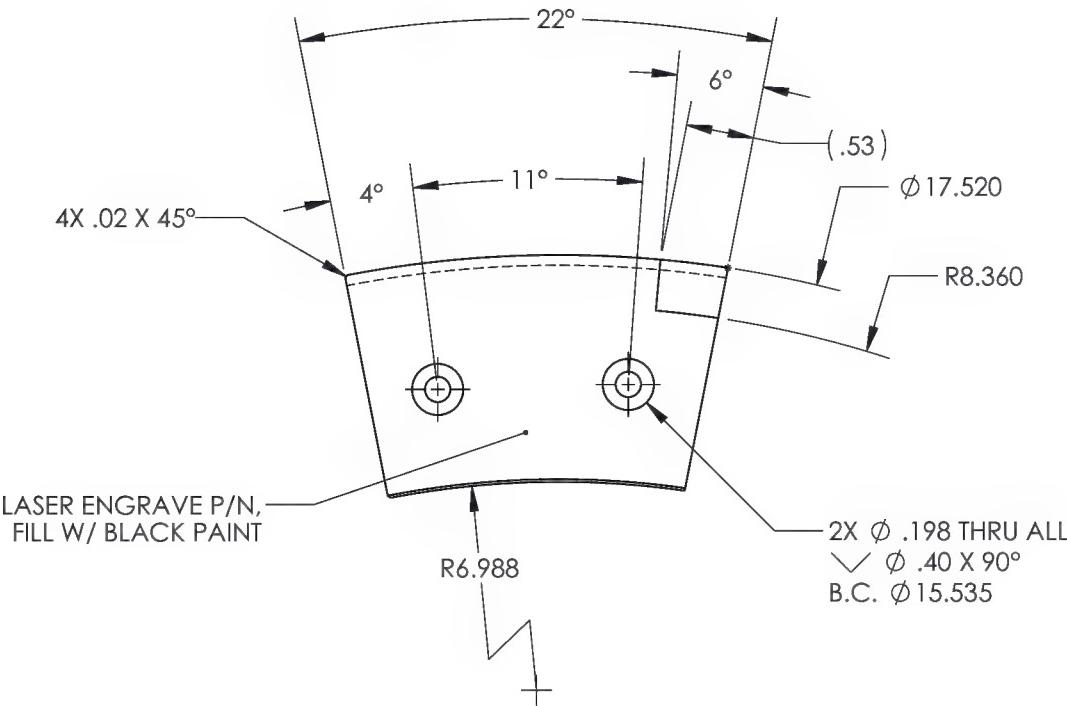
REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	
1		CORRECTED SECTION A-A & SIDE VIEWS & ADDED MISSING DIM'S.	3/9/2011	RJC	RW	
2		DELETED -33 SPOT FACE Ø.502 NOTE FROM Ø.394 HOLE. ADDED MISSING LINES PER G.E.	6/29/2011	RJC	RW	
4	15-0098	-33 CH'D DIM'S WAS .984 IS .984 ±.01, WAS 1.476 IS 1.476 ±.01, WAS 6.828 IS 6.828 ±.010, WAS 3.496 IS 3.496 ±.010. ADDED MISSING DIM .713.	5/8/2015	RJC	JAG	
5	17-0173	-33 CH'D DIMS WAS 6.828±.010 IS (6.828), WAS R.08 IS R.06, WAS 2X R.390 IS 2X R.39, REMOVED SPOTFACE ON Ø.394 HOLE. CH'D NOTE WAS ENGRAVE T/N "RBW6205G14452-3G" IS ENGRAVE P/N.	7/19/2017	DPD	JAG	



			
TITLE      TRANSPORTABLE SWASHPLATE SUPPORT STAND			
DWG NO.      RBW6205G11532-3G-33			REV 5
MATERIAL 6061		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		XXX ± .005 FRACTIONS ± 1/8	
FINISH CLEAR ANODIZE		XX ± .01 ANGLES ± .5°	
SPEC MIL-A-8625F, TYPE II, CLASS I		X ± .01 SURFACES = 125 ✓	
DRAWN BY: CLOUGH		1. BREAK ALL SHARP EDGES .015 X 45° OR .015R	
CHECKED: RJC 07/19/2017		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: AA 07/21/2017		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: JL 07/24/2017		USED ON MODEL	
APPROVED: JAG 07/26/2017		AGUSTA AW139	
SCALE 1:2	DATE 11/18/2010	SHEET 16 OF 25	

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			REVISIONS			
REV	ECR		DESCRIPTION	DATE	INITIAL	APPROVED
1			CH'D C.B. FROM $\varnothing$ .365 TO $\varnothing$ .400.	3/9/2011	RJC	RW
3			-35A & -35B CH'D .787 TO .792, R 8.366 TO R 8.360. CH'D LIP FROM FULL TO .530 WIDE.	2/11/2013	RJC	DW
4	15-0098		-35A CH'D ANGLE WAS 19° IS 22°.	5/11/2015	RJC	JAG
5	17-0173		-35A CH'D MTL WAS WHITE DELRIN IS WHITE DELRIN/ACETAL. DELETED DIM (.40). CH'D NOTE WAS ENGRAVE "RBW6205G14552-3C" IS LASER ENGRAVE P/N FILL W/ BLACK PAINT.	7/19/2017	DPD	JAG



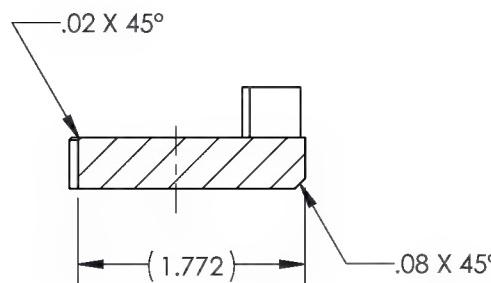
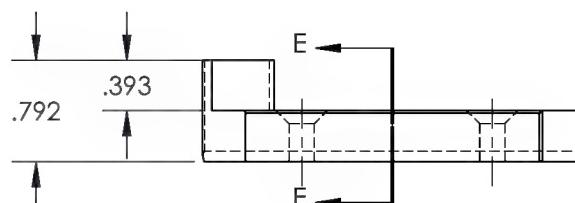
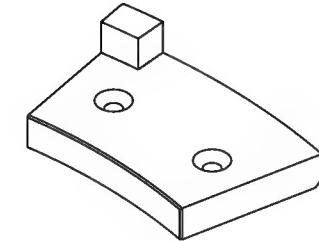
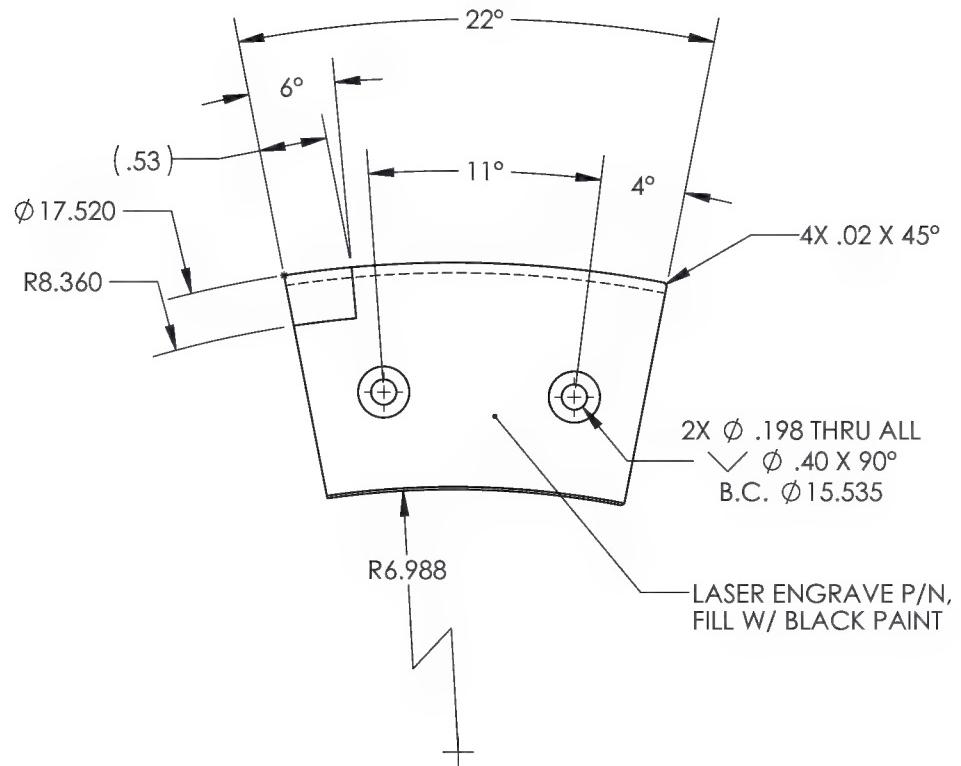
-35A

PAD, LEFT

<b>DART</b> AEROSPACE	
TITLE	
TRANSPORTABLE SWASHPLATE SUPPORT STAND	
DWG NO.	RBW6205G11532-3G-35A
REV	5
MATERIAL WHITE DELRIN/ACETAL	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT	.XXX ± .005 FRACTIONS ± 1/8
TREAT	.XX ± .01 ANGLES ± 5°
FINISH	X ± .1 SURFACES = 125
SPEC	
DRAWN BY:	CLOUGH
CHECKED:	RJC 07/19/2017
OPPS APPR:	AA 07/21/2017
QA APPR:	JL 07/24/2017
APPROVED:	JAG 07/26/2017
USED ON MODEL	
AGUSTA AW139	
SCALE	2:3
DATE	11/18/2010
SHEET 17 OF 25	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D C.B. FROM Ø.365 TO Ø.400.	3/9/2011	RJC	RW
3		-35A & -35B CH'D .787 TO .792, R 8.366 TO R 8.360. CH'D LIP FROM FULL TO .530 WIDE.	2/11/2013	RJC	DW
4	15-0098	-35B CH'D ANGLE WAS 19° IS 22°.	5/11/2015	RJC	JAG
5	17-0173	-35B CH'D MATL WAS WHITE DELRIN IS WHITE DELRIN/ACETAL. DELETED DIM (.40). CH'D NOTE WAS ENGRAVE "RBW6205G14552-3C" IS LASER ENGRAVE P/N FILL W/ BLACK PAINT.	7/19/2017	DPD	JAG



SECTION E-E

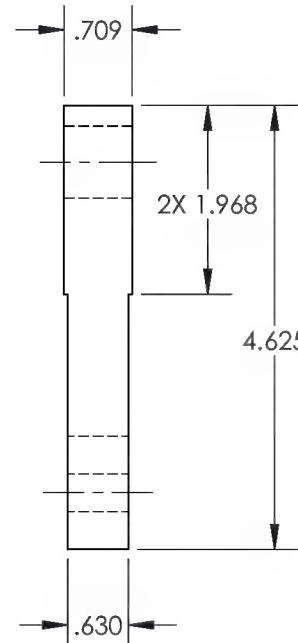
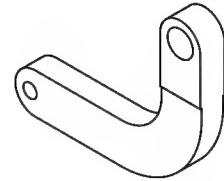
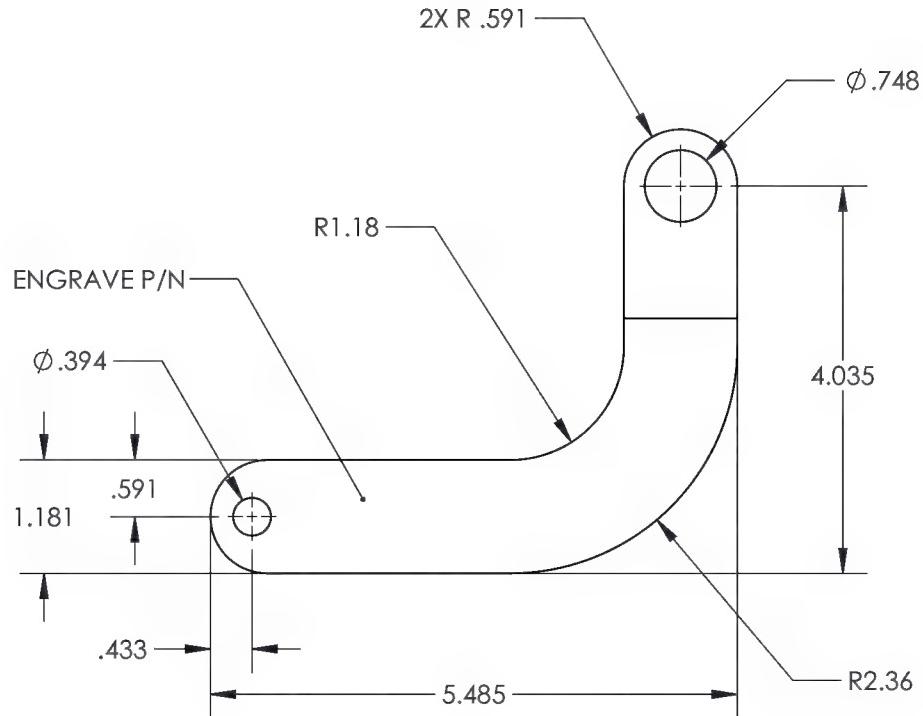
(-35B)

PAD, RIGHT

DART AEROSPACE	
TITLE	
TRANSPORTABLE SWASHPLATE SUPPORT STAND	
DWG NO. RBW6205G11532-3G-35B REV 5	
MATERIAL WHITE DELRIN/ACETAL	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.0XX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
X ± .1 SURFACES = 125	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: CLOUGH	
CHECKED: RJC 07/19/2017	
OPPS APPR: AA 07/21/2017	
QA APPR: JL 07/24/2017 USED ON MODEL	
APPROVED: JAG 07/26/2017 AGUSTA AW139	
SCALE	2:3
DATE	11/18/2010
SHEET 18 OF 25	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D R.304 TO R.591 (X2).	3/9/2011	RJC	RW
5	17-0173	<b>-37</b> DELETED DIM .591. CH'D NOTE WAS ENGRAVE T/N "RBW6205G14651-3G" IS ENGRAVE P/N.	7/19/2017	DPD	JAG

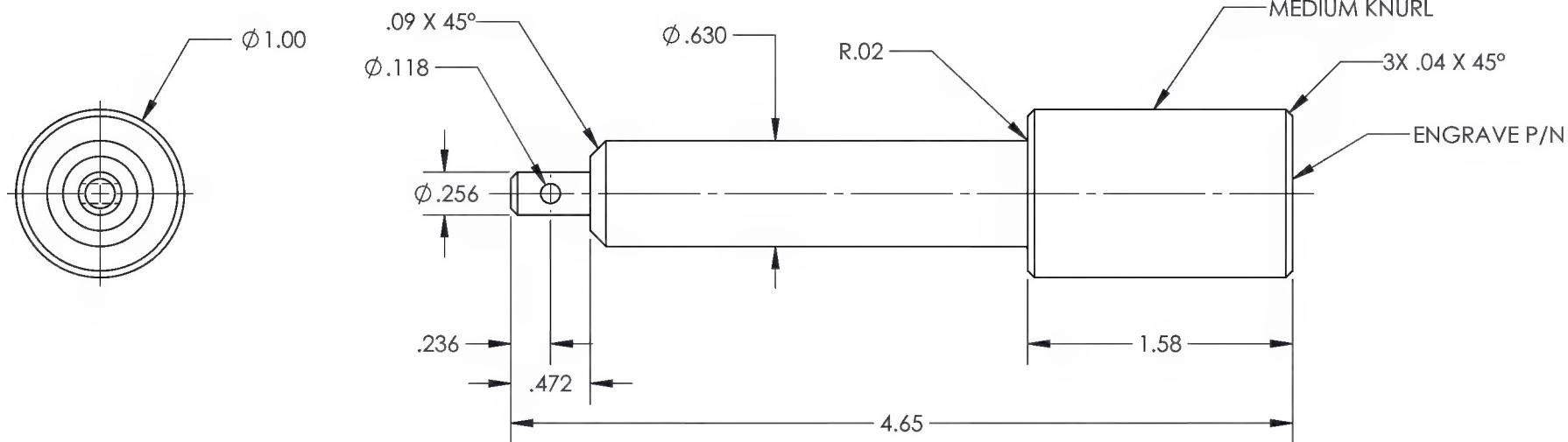
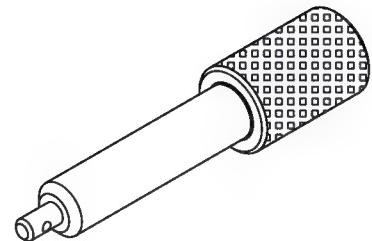


ARM

 <b>DART</b> <b>AEROSPACE</b>			
<b>TITLE</b> <b>TRANSPORTABLE SWASHPLATE SUPPORT STAND</b>			
<b>DWG NO.</b> <b>RBW6205G11532-3G-37</b>			<b>REV</b> <b>5</b>
<b>MAT'L</b> <b>6061</b>		UNLESS OTHERWISE SPECIFIED	
<b>FEAT</b>		DIMENSIONS ARE IN INCHES	
<b>TREAT</b>		<b>.XXX ± .005</b> FRACTIONS $\pm \frac{1}{8}$	
<b>FINISH</b> <b>CLEAR ANODIZE</b>		<b>XX ± .01</b> ANGLES $\pm .5^\circ$	
<b>SPEC</b> <b>MIL-A-8625F, TYPE II, CLASS I</b>		<b>X ± .1</b> SURFACES = 125 ✓	
<b>DRAWN BY:</b> <b>COUGH</b>		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
<b>CHECKED:</b> <b>RJC 07/19/2017</b>		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
<b>OPPS APPR:</b> <b>AA 07/21/2017</b>		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
<b>QA APPR:</b> <b>JL 07/24/2017</b>		USED ON MODEL	
<b>APPROVED:</b> <b>JAG 07/26/2017</b>		<b>AGUSTA AW139</b>	
<b>SCALE</b>	<b>1:2</b>	<b>DATE</b>	<b>11/18/2010</b>
		<b>SHEET 19 OF 25</b>	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5	17-0173	-39 CH'D NOTE WAS ENGRAVE T/N "RBW6205G10051-3G" IS ENGRAVE P/N.	7/19/2017	DPD	JAG

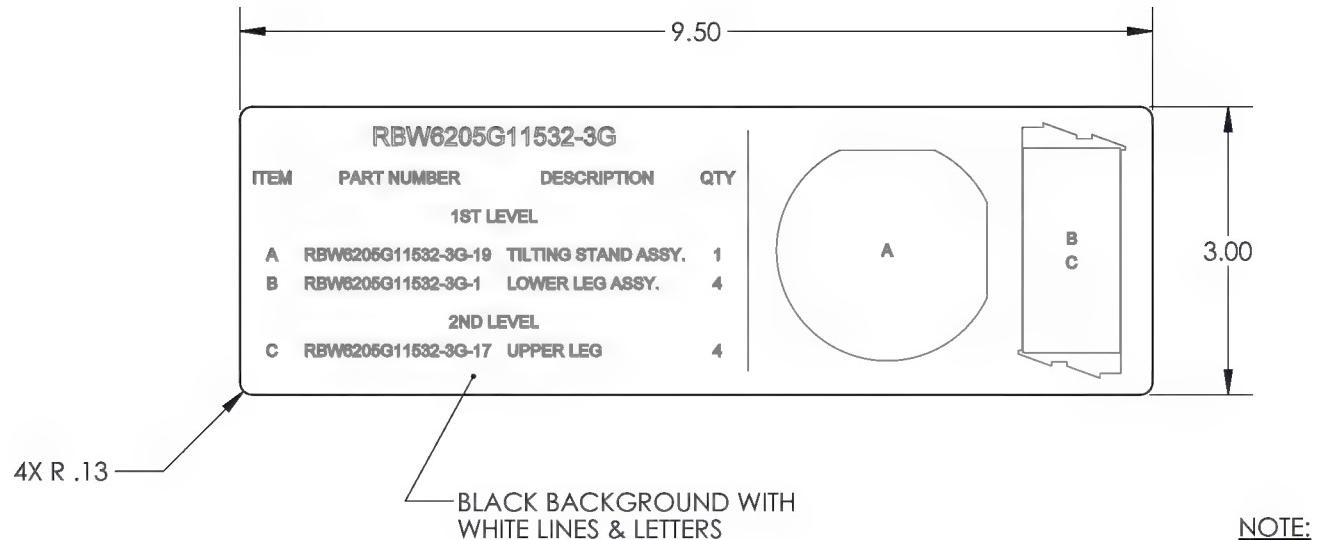


PIN

			
<b>TITLE</b> TRANSPORTABLE SWASHPLATE SUPPORT STAND			
<b>DWG NO.</b> RBW6205G11532-3G-39			<b>REV</b> 5
<b>MATL</b> 6061		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
<b>FEAT</b> <b>TREAT</b>		$XXX \pm .005$ FRACTIONS $\pm 1/8$	
<b>FINISH</b> CLEAR ANODIZE		$XX \pm .01$ ANGLES $\pm 5^\circ$	
<b>SPEC</b> MIL-A-8625F, TYPE II, CLASS I		$X \pm .1$ SURFACES = 125	
<b>DRAWN BY:</b> CLOUGH		✓ 1. BREAK ALL SHARP EDGES $.015 \times 45^\circ$ OR $.015R$	
<b>CHECKED:</b> RJC 07/19/2017		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
<b>OPPS APPR:</b> AA 07/21/2017		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
<b>QA APPR:</b> JL 07/24/2017		USED ON MODEL	
<b>APPROVED:</b> JAG 07/26/2017		AGUSTA AW139	
<b>SCALE</b>	1:4	<b>DATE</b>	11/18/2010
			<b>SHEET</b> 20 OF 25

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3A		CORRECTED ITEM A FROM RBW6205G14032-3G TO RBW6205G14031-3G.	1/13/2014	JAG	RW
5	17-0173	-71 UPDATED PART NUMBERS AND REDESIGNED GRAPHICS. DELETED DIMS .38, .38, 6.95, ARIAL 3/16, ARIAL 1/8. CH'D DIMS WAS 11.25 IS 9.50, WAS 4.00 IS 3.00. CH'D TOLERANCES WAS $\pm .005$ IS $\pm .010$ , WAS $\pm .01$ IS $\pm .03$ .	7/19/2017	DPD	JAG



NOTE:  
USE PDF.



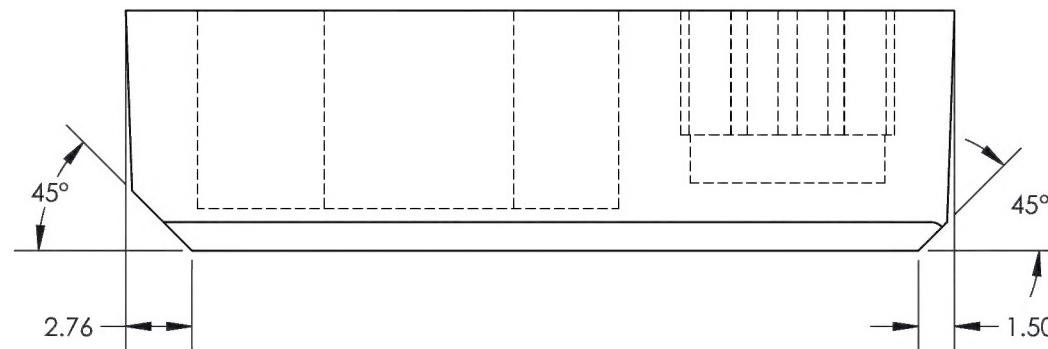
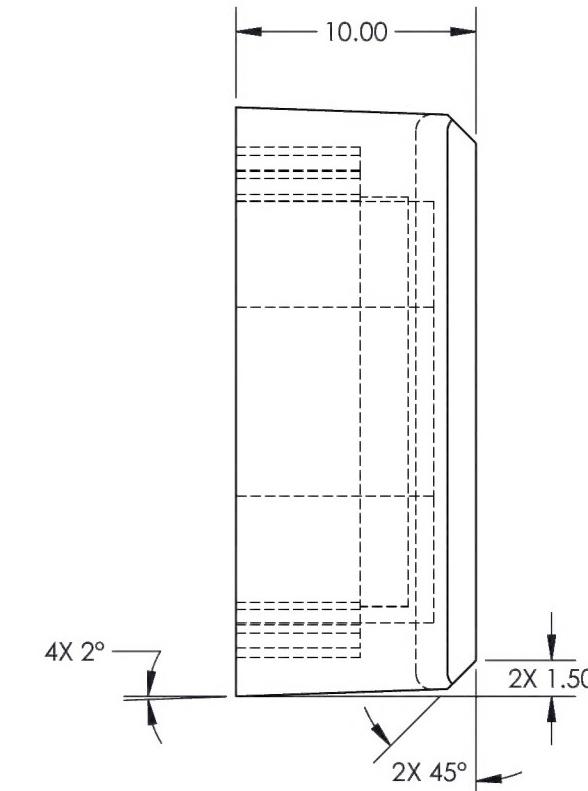
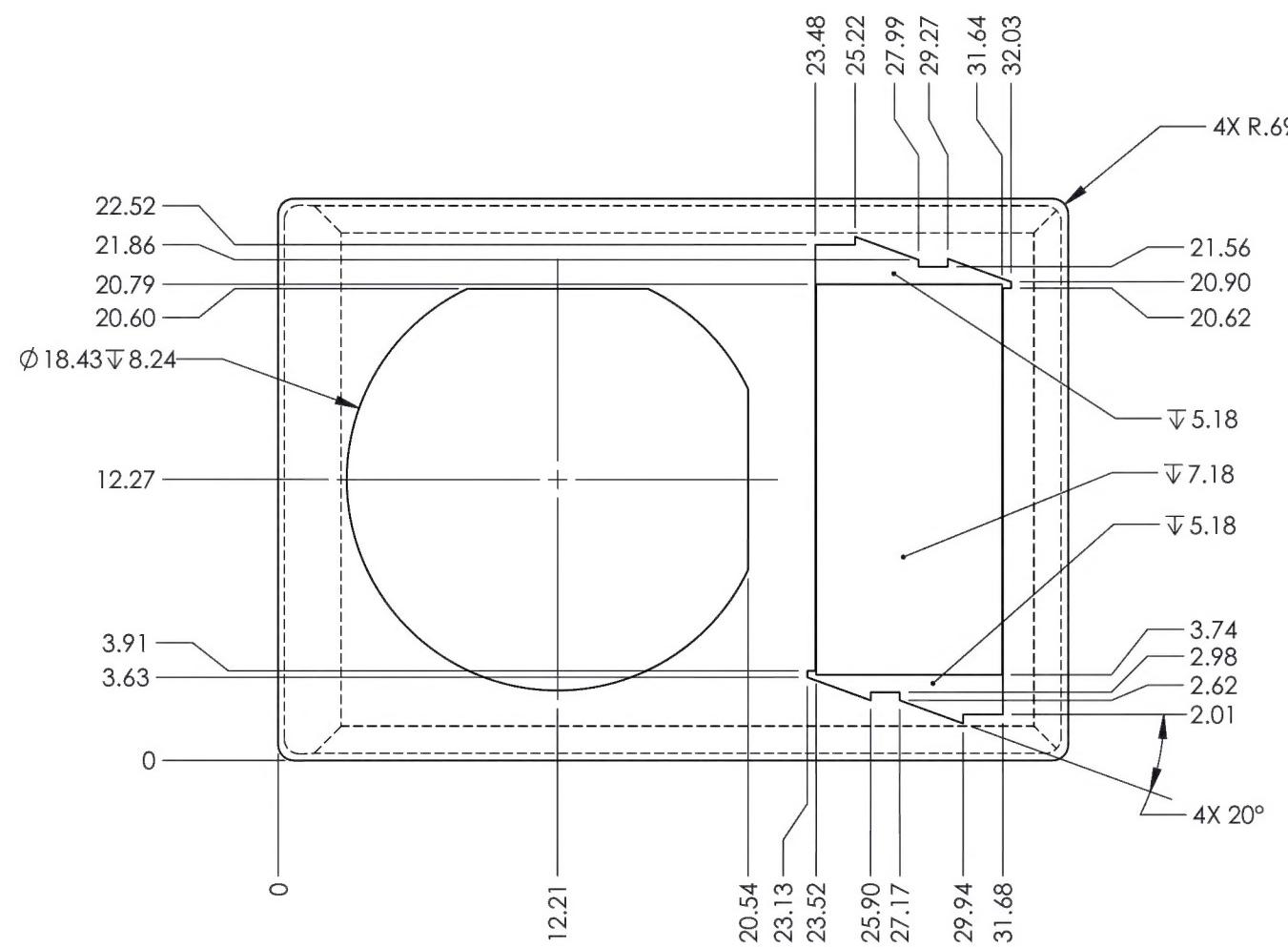
TITLE		TRANSPORTABLE SWASHPLATE SUPPORT STAND	REV
DWG NO.		RBW6205G11532-3G-71	5
MATERIAL		PLASTIC	
HEAT		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TREAT		$.XXX \pm .010$ FRACTIONS $\pm 1/8$	
FINISH		$XX \pm .03$ ANGLES $\pm 1^\circ$	
SPEC		X $\pm .1$ SURFACES = 125	
DRAWN BY:		CLOUGH	
CHECKED:		RJC 07/19/2017	
OPPS APPR:		AA 07/21/2017	
QA APPR:		JL 07/24/2017	
APPROVED:		JAG 07/26/2017	
SCALE		1:2	DATE
DATE		11/18/2010	SHEET
USED ON MODEL		AGUSTA AW139	
SHEET		21 OF 25	

(-71)

INSIDE PLACARD

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REV		ECR	DESCRIPTION		DATE	INITIAL	APPROVED
5	17-0173		-73 CH'D MATL WAS Y20 BLACK IS ETHAFOAM 220 BLACK. REPLACED 4X R.69 W/ CHAMFERS. CH'D TOLERANCES WAS $\pm .005$ IS $\pm .010$ , WAS $\pm .01$ IS $\pm .03$ .		7/19/2017	DPD	JAG

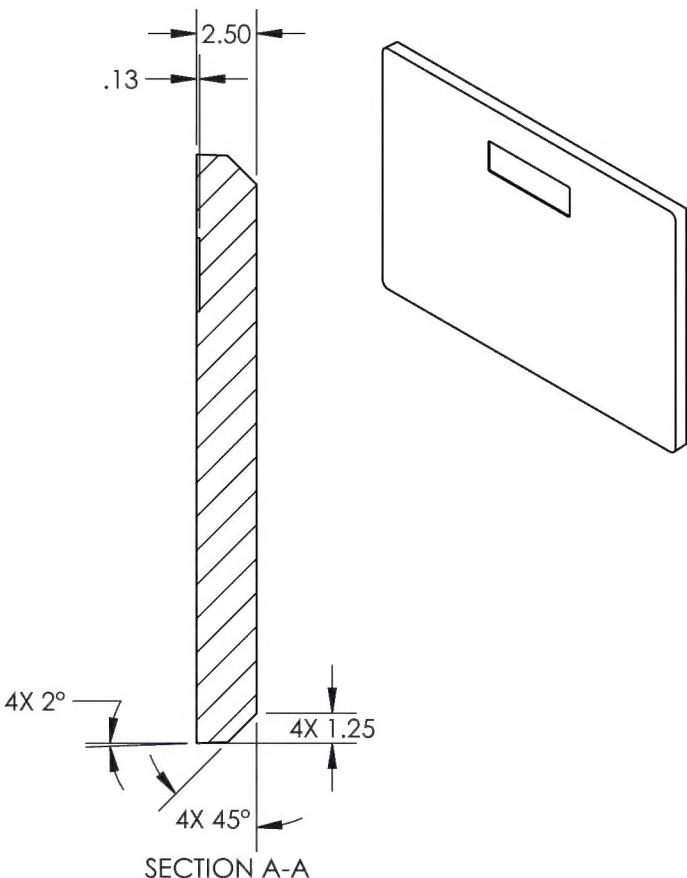
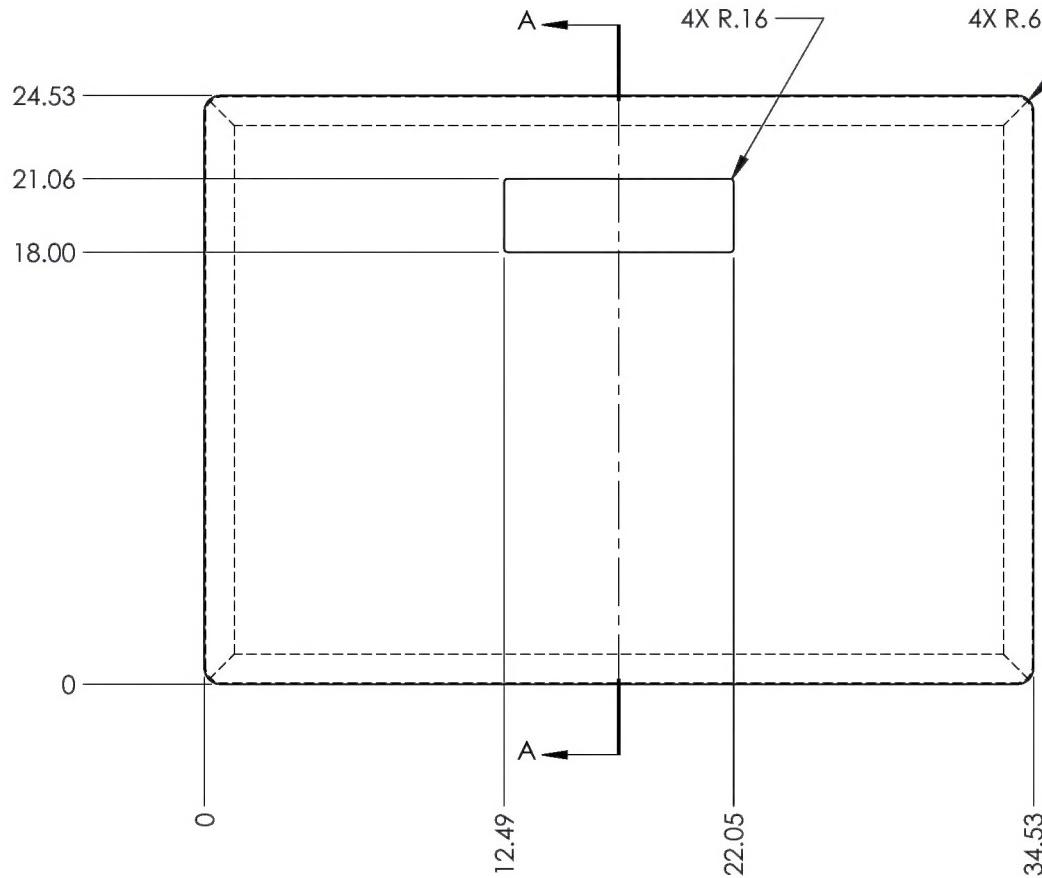


(-73)  
BOTTOM FOAM

<b>DART</b> <b>AEROSPACE</b>	
TITLE	
TRANSPORTABLE SWASHPLATE SUPPORT STAND	
DWG NO.	
RBW6205G11532-3G-73	
REV 5	
MATERIAL ETHAFOAM 220, BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.000 $\pm .010$ FRACTIONS $\pm 1/8$	
.000 $\pm .03$ ANGLES $\pm 1^\circ$	
.000 $\pm .1$ SURFACES = 125	
SPEC	
DRAWN BY: CLOUGH	
CHECKED: RJC 07/19/2017	
OPPS APPR: AA 07/21/2017	
QA APPR: JL 07/24/2017	
APPROVED: JAG 07/26/2017	
USED ON MODEL AGUSTA AW139	
SCALE 1:8	DATE 11/18/2010
SHEET 22 OF 25	

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			REVISIONS			
REV	ECR		DESCRIPTION	DATE	INITIAL	APPROVED
5	17-0173		-75 CH'D MAT'L WAS Y20 BLACK IS ETHAFOAM 220 BLACK. RESIZED CUTOUT FOR PLACARD. REPLACED 4X R.69 W/ CHAMFERS. CH'D TOLERANCES WAS $\pm .005$ IS $\pm .010$ , WAS $\pm .01$ IS $\pm .03$ .	7/19/2017	DPD	JAG



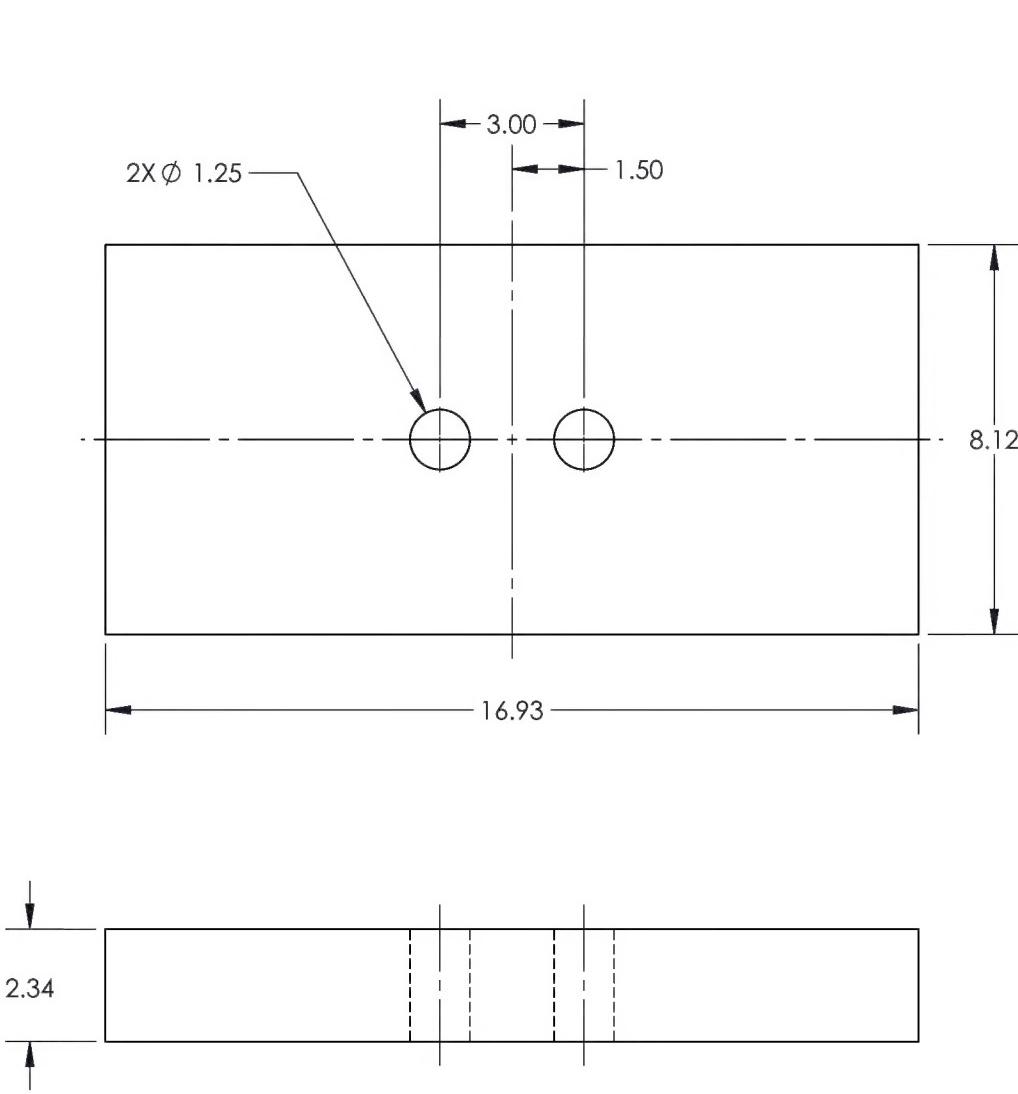
<b>DART</b> AEROSPACE	
TITLE	
TRANSPORTABLE SWASHPLATE SUPPORT STAND	
DWG NO.	
RBW6205G11532-3G-75	
REV 5	
MAT'L ETHAFOAM 220, BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX $\pm .010$ FRACTIONS $\pm 1/8$	
.XX $\pm .03$ ANGLES $\pm 1^\circ$	
X $\pm .1$ SURFACES = 125	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: CLOUGH	
CHECKED: RJC 07/19/2017	
OPPS APPR: AA 07/21/2017	
QA APPR: JL 07/24/2017	
APPROVED: JAG 07/26/2017	
USED ON MODEL	
AGUSTA AW139	
SCALE	1:8
DATE	11/18/2010
SHEET 23 OF 25	

(-75)

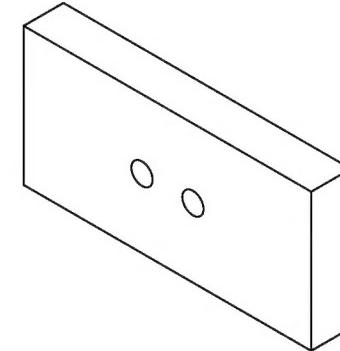
TOP LID FOAM

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			REVISIONS			
REV	ECR		DESCRIPTION	DATE	INITIAL	APPROVED
5	17-0173		-77 CH'D MAT'L WAS Y20 BLACK IS ETHAFOAM 220 BLACK. CH'D TOLERANCES WAS $\pm .005$ IS $\pm .010$ , WAS $\pm .01$ IS $\pm .03$ .	7/19/2017	DPD	JAG



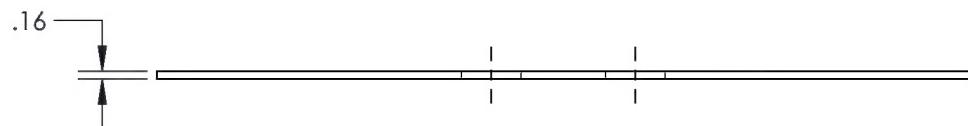
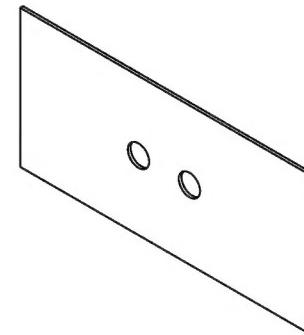
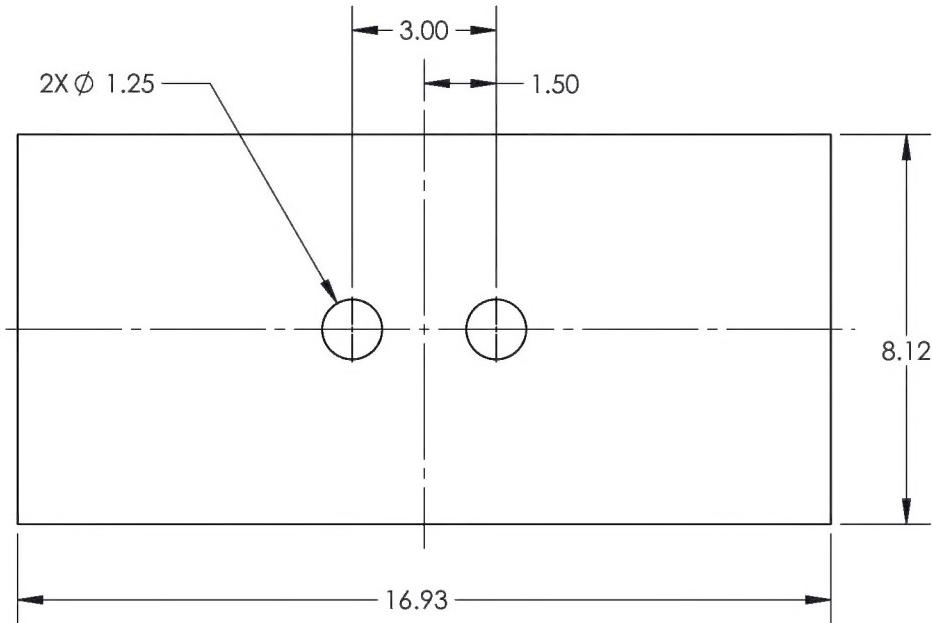
SHELF FOAM



<b>DART</b> AEROSPACE	
TITLE TRANSPORTABLE SWASHPLATE SUPPORT STAND	
DWG NO.	RBW6205G11532-3G-77
REV	5
MAT'L	ETHAFOAM 220, BLACK
HEAT	UNLESS OTHERWISE SPECIFIED
TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX $\pm .010$ FRACTIONS $\pm 1/8$
SPEC	.XX $\pm .03$ ANGLES $\pm 1^\circ$
DRAWN BY:	CLOUGH
CHECKED:	RJC 07/19/2017
OPPS APPR:	AA 07/21/2017
QA APPR:	JL 07/24/2017
APPROVED:	JAG 07/26/2017
USED ON MODEL	AGUSTA AW139
SCALE	1:4
DATE	11/18/2010
SHEET	24 OF 25

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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
5	17-0173	-79	CH'D TOLERANCES WAS $\pm .005$ IS $\pm .010$ , WAS $\pm .01$ IS $\pm .03$ .		7/19/2017	DPD	JAG



(-79)

SHELF STIFFENER

<b>DART</b> AEROSPACE	
TITLE	
TRANSPORTABLE SWASHPLATE SUPPORT STAND	
DWG NO.	
RBW6205G11532-3G-79	
REV 5	
MAT'L COROPLAST	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT	.XXX $\pm .010$ FRACTIONS $\pm 1/8$
TREAT	.XX $\pm .03$ ANGLES $\pm 1^\circ$
FINISH	X $\pm .1$ SURFACES = 125
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY:	CLOUGH
CHECKED:	RJC 07/19/2017
OPPS APPR:	AA 07/21/2017
QA APPR:	JL 07/24/2017
APPROVED:	JAG 07/26/2017
USED ON MODEL	
AGUSTA AW139	
SCALE	1:4
DATE	11/18/2010
SHEET 25 OF 25	